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T-33A PERFORMANCE EVALUATION

W. G. SCHWEIKHARD Project Engineer

THOMAS P. STAFFORD Captain, USAF Project Pilot



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NO. 3-4

AIR FORCE FLIGHT TEST CENTER
EDWARDS AIR FORCE SYSTEMS COMMAND
UNITED STATES AIR FORCE

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AFFTC-TR-61-22 May 1961



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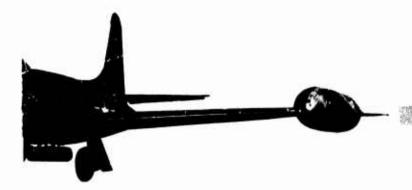


ABSTRACT

The T-33A aircraft is a tandem two place single engine turbojet powered aircraft which is utilized as a basic trainer and as a combat readiness trainer throughout the Air Force. The standard configuration includes two 230 gallon tip tanks. This performance evaluation was required as a result of a recent command review of the T-33A Flight Manual. The total flight time required for the two aircraft tested was 31:45 hours during the period 3 December 1960 to 17 January 1961. Indications were that the performance data as presented in the Fight Manual was not accurate. Aircraft engines in service presumably had suffered thrust deterioration as a result of many years of service. Thus, the purpose of this test was to evaluate the performance of a regresentative T-33A aircraft with an average thrust engine and to determine the cause for the variation in performance between aircraft. To this end, the most representative, instrumented T-33A possessed by the USAF Experimental Flight Test Pilot School was selected. For comparison purposes additional tests were performed on an aircraft having a low thrust engine.

Test results show a 10 percent variation in installed thrust which could cause even larger percentage variations in take-off and climb performance. The cruise and endurance performance is relatively unaffected by the thrust variations and engine life. The greatest cause of thrust variation is not attributed to the deterioration of the engine with service life, but rather. To the broad thrust limits allowed after overhaul of the engine and to variations of stim rpm in flight. Low exhaust gas temperatures (below 685 negrees C) may indicate a low thrust engine; however, positive correlation of this point was not established.

The installation of a standard travel pod reduces the climb performance slightly and has a negligible effect on the take-off and cruise performance. However, the cruising speed with the travel pod must



be reduced from that of the standard tip tank configuration by .03 Mach number at all altitudes to achieve the same performance.

With a few exceptions the test and Flight Manual performance data compare favorably for the representative aircraft tested. The Flight Manual takeoff data is optimistic by 16 to 24 percent, while the descent data examined is pessin istic by approximately 75 percent. The Flight Manual cruise and climb performance compares favorably at low altitudes, but is slightly optimistic at high altitudes. Insufficient descent and landing data is presented in the Flight Manual.

The T-33A aircraft, having been designed and built under early design standards and specifications, does not have cockpit features which are consistent with modern specifications. If it is to be used to train pilots to fly modern aircraft, certain changes should be made as noted in the recommendations section of this report. In addition, certain cockpit

features also noted constitute a flight hazard and should be corrected.

The Flight Manual places sideslip restrictions on the aircraft when carrying a travel pod. A qualitative investigation of the sideslip characteristics of the T-33A aircraft with travel pod installed was performed at the request of Sacramento Air Materiel Area. Full radder sideslips in both the power approach and cruise configurations show no adverse characteristics attributable to the travel pod. Therefore, it is recommended the sideslip restrictions for the aircraft with travel pod installed be the same as for the aircraft with tip tanks installed.

An engine thrust evaluation, designed to show the variation in characteristic caused by changing some of the critical engine components as allowed by the overhaul specifications, is being conducted. This data is not available at this time and the results of these tests will be reported in an addendum to this report.

This report
has been
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INTRODUCTION

This report represents the results of performance tests conducted on T-33A-5, USAF No. 52-9846. The flight program was conducted at the Air Force Flight Test Center, Edwards Air Force Base, California, and consisted of 15 flights and 28:30 flight hours during the period from 3 December 1960 to 17 January 1961. Two additional flights for a total of 3:15 hours were flown on T-33A, USAF No. 51-8954 which had low installed static thrust.

The "-33A aircraft, manufactured by the Lockheel Aircraft Company, is a two place tandem cockpit, single turbojet powered aircraft that is utilized by Air Training Command as a basic trainer

and by other Air Force commands as a combat readiness trainer. At the beginning of the test the test air frame had accumulated 2180 flight hours, and the engine had 66 total flight hours since last overhaul. The aircraft and engine total flight hours are considered representative of the aircraft presently in service throughout the Air Force.

The aircraft was flown with two 230-gallon centerline tip tanks installed. The gross weight with full fuel was 15,280 pounds with a mid-center of gravity location. Three missions were flown with an external travel pod which adds 30 pounds when empty.

The data from the program was obtained to check the Flight Manual data and to determine any decay of performance while carrying an external travel pod. An investigation was also conducted to determine engine performance variation with engine life. Thrust stand runs were conducted on seven different T-33A aircraft which had 66 to 326 engine hours since last overhaul.

An engine producing low gross thrust was removed and tested in the power plant test cell. Since overhaul tolerances on the J33-A-35 engine allow

a wide variation in size of various critical components, the test engine was overhauled and is being tested at the high and low values allowed by the engine specification. This is being done to determine the probable variation in thrust of the engines in service. Results of these tests will be reported in an addendum report when available.

All test data gained during the program was provided to Lockheed Aircraft Corporation as it became available. Final plots were forwarded to the contractor on 3 February 1961.

TEST RESULTS

E cockpit evaluation

Because of the service life of the T-33A aircraft and its projected utilization time, only safety of flight items and other discrepancies which can be easily accomplished to conform with HIAD are considered.

Safety of Flight Items

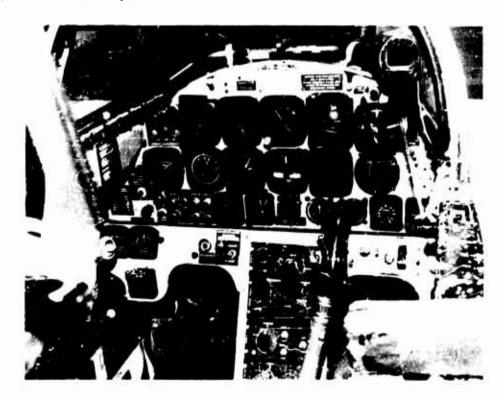
The present ejection system is unsatisfactory. It does not provide ground level escape at take-off and landing speeds, and it does not provide positive seat separation at any altitude. The extreme tight fit of the SA-17 parachute in the present ejection seat may prevent or delay pilot separation from the seat during ejection. In view of recent ejection fatalities attributed to the failure of the seat to separate, it is recommended that a positive automatic seat separation device be provided immediately and that a ground level ejection system be incorporated in the aircraft as soon as possible.

The locations of the starter, ignition, airstart, fuel sequence, battery generator and de-icing switches are unsatisfactory. Their secluded locations and illogical groupings are such as to cause undue effort and motions to perform normal and emergency

procedures. These switches are located in separate parts of the cockpit and are positioned such that they are obscured by the canopy rails, throttle and flap switch, making their identification and actuation difficult. Identification and operation of these switches during night or heavy weather is more difficult. For instance the engine normal starting sequence, in addition to the throttle movement, requires four switch actuation motions in various locations in the cockpit. The airstart sequence is equally as complicated with regards to motions and can be dangerous during periods immediately after take-off or during darkness. It is recommended that these switches be grouped according to function in an easily accessible location in the cockpit, and that the number of switch are sations be reduceto a minimum especially for emergency procedure-

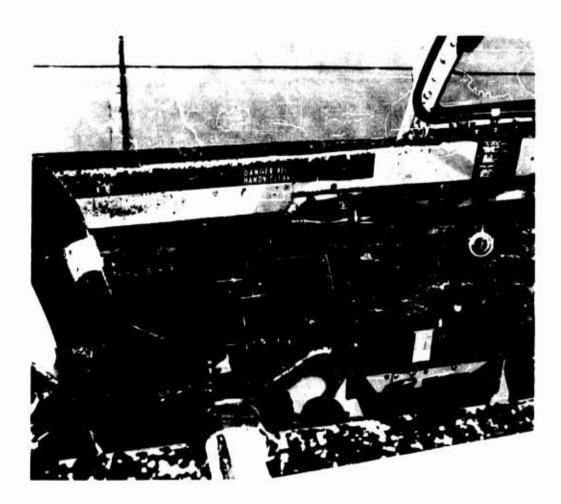
The T-33A aircraft having been designed and built according to early design standards and specifications does not have confipit features that are consistent with modern specifications. If this aircraft is to be used to train pilots to fly modern aircraft the cockpit lights and color coding of the controls should be consistent with present day HIAD specifications. In this light the following discrepancies are noted:

- 1. A large number of cockpit indicator and warning lights are incorrectly color coded. Red lights should be reserved for warning of catastrophic events such as fire warning, canopy unsafe, etc. Amber lights should be used for warning of items requiring corrective action by the pilot such as fuel sequencing, electrical power failure, etc. Green lights are used to signify satisfactory operation of the system concerned. The following cockpit lights should be changed from red to amber:
 - a. Tip tank low pressure warning light.
 - b. Main wing tank low pressure warning light.
 - c. Leading edge tank low pressure warning light.
 - d. Fuselage tank reserve low warning light
 - e. Fuel filter ice warning light.
 - f ATO indicator light.
 - 8. Turn and slip indicator warning light.
 - h. Gyro instrument warning light.
- 2. The ejection seat handles, canopy jettison "T" handle, tip tank jettison handles and the bomb salvo button background are improperly color coded. HIAD C, 2-2.5.10.1 requires that they be painted orange-yellov with black stripes.



- 3. The fuselage rank switch indicator light should be changed from amber to green.
- 4. The provision for a master caution light and a caution panel, instead of the various advisory lights scattered throughout the cockpit, would greatly facilitate the pilot identification of a situation. The installation of a panel would reduce the time involved to identify the light, especially at night time.
- 5. The present fire, overheat and canopy warning lights should be replaced with the rectangular legend lights presently utilized in more modern aircraft. This type of light provides positive identification of the malfunctions but will not blind

- the pilot during night or instrument conditions as does the present light. The take-off trim position light should also be replaced with this type of light.
- 6. The movement of the front cockpit interphone control box forward to the vacant position just aft of the throttle quadrant would facilitate pilot switch actuation.
- 7. The fuel overboard vent light is not dimmable and, therefore, seeds to blind the pilot if illuminated at night or during instrument conditions. This light is frequently actuated at the start of steep descents utilized during instrument flying conditions. The light should be replaced with one that is dimmable.



ground handling

Visibility during all ground handling operations from the front cockpit is satisfactory while the rear cockpit forward visibility is restricted.

Directional control is provided by asymmetric braking and results in a turning radius that is considerably larger than that found for a similar aircraft equipped with nose wheel steering. A complete stop after a sharp turn can often result in a cocked nose wheel. Brake pedal forces and deflections are satisfactory.

Idle power is sufficient to maintain the proper taxi speed once the aircraft is rolling. The use of brakes in turning a sharp corner will require the addition of power to obtain the original taxi speed.

Taxiing the aircraft with the canopy open can result in a rapid directional oscillation of the canopy which is transmitted to the cockpit instrument panels. The vibrations and noise associated with this oscillation are annoying. The vibration can be eliminated by changing the canopy position or placing the canopy in the fully closed position.

E take-off performance

The take-off sequence is initiated by stabilizing at 80 percent and releasing brakes after engine instruments are checked for satisfactory operation; power is then immediately increased to military. All take-offs were made using 30 degree flaps. Directional control is maintained with brakes up to 50 knots IAS at which time the rudder becomes effective. Directional control is then maintained with rudder and ailerons when required. Nose wheel lift-off is initiated at 85 knots and the aircraft rotated to the take-off attitude at 10 knots below take-off airspeed.

the aircraft can be lifted off the runway at an indicated speed of 107 knots but is subject to air-

frame buffet and reduced control effectiveness. The recommended Flight Manual speeds of 120 knots for normal take-off and 115 knots for minimum ground roll are satisfactory.

The gear was left in the extended position until passing through an altitude of fifty feet at which time the gear retraction cycle was initiated. The flap retraction was initiated at 140 km as and the aircraft offowed to accelerate while maintaining a slight climb angle.

The Flight Manual take-off data for the T-33A is optimistic for both the ground roll and the total distance to clear 50 feet, Th. ground roll distance for sea level standard day conditions at a brake release weight of 14,900 pounds and a lift-off indicated airspeed of 120 knots results in a ground run of 3890 feet. The Flight Manual data indicates a ground run of 2900 feet under the same conditions. The Flight Manual total distance to clear a 50 foot obstacle at an indicated airspeed of 135 knots is 4450 feet. Test value to clear a 50 foot obstacle at the same indicated airspeed is 5180 feet or more than 16 percent in excess of the value given in the Manual.

Ground roll distances and rotal distance to 50 feet with the external travel pod installed are identical to the standard configuration. No extra allowance need be given when planning a take-off with this configuration.

Take-off performance with a low thrust engine results in take-off distances that are dightly greater than those required with an average thrust engine. Ground roll with the low thrust engine is increased by 150 to 200 feet and the distance to 50 feet is increased by 150 to 300 feet, depending on the speed at take-off and at 50 feet.

Take-off data is presented in Figure 1, Appendix I and is summarized in the following table:

TAKE-OFF PERFORMANOE See level steedard day 2-236 Rel. Up teaks		00 prands-Flags 10° —
indicated Airegood Take-off — Knots 110	Ground Distance Foot 3326	Indicated Airspeed Total Mediane Pert Lands Pert 4578
126*	3000	185 8100
130 *Recommended	4300	148 200

■ climb performance

The climb performance of the T-33A aircraft is adequate for its mission. The military and normal rated power climb performance contained in the Flight Manual is slightly conservative at altitudes below 35,000 feet but is optimistic above this altitude. Acceleration and climb tests indicate that climbing the aircraft at speeds higher than the Flight Manual recommended schedule will require the same time and fuel to reach any given altitude but will give slightly better range. Partial fuel loads in the tip tanks (60 gallons) increase the rate of climb by 350 feet per minute over that for the aircraft with full tip tanks. The addition of the standard travel pod does not greatly reduce the climb performance if the climb schedule recommended in the Flight Manual is used. Climbing the aircraft at higher than Flight Manual recommended speeds with the travel pod installed results in a rate of climb reduction of approximately 150 feet per minute at all altitudes. Low installed thrust does not significantly reduce the climb performance if

the low and high thrust engines can be operated at the same (100 percent) engine speed. However, engines in the field operate at speeds that vary by as much as 2 percent causing a 300 to 500 feet per minute variation in climb performance.

The climb is entered after all acceleration from take-off to the initial climb schedule. The aircraft's nose is rotated upward at approximately ten knots below the desired climb speed and the schedule maintained by initially reducing the indicated airspeed two knots per thousand feet.

Acceleration and sawtooth climb tests, flown to determine the best climb schedule, indicate that the aircraft should be climbed at higher speeds than are recommended in the Flight Manual. However, initial climb tests were flown at too high a speed and a slightly slower schedule, lying between the test and Flight Manual schedule, is recommended.

The following table summarizes the data presented in Figures 2 thru 4, Appendix I for the three climb schedules flown:

CLIMB SON	REDULES
Altitude — Ft	Flight Manual — V. Recommended — V. Toot — V.
SL	270 200 200.0
5,000	200
10,000	200 270 270.1
15,0C5	240 200
20,000	200 Park State Company
25,000	20 30 300
30,000	210 220 221.9
35,000	200 210
40,000	100 106 (1040)
41,000	100 102 100.0
42,000	100 100

Test climbs flown at the higher speed schedule indicate that greater range is obtained for the aircraft with tip tanks installed. There is no significant change in the time to climb or fuel used but the increased speed gives a 10 nautical mile increase in range when climbing to 40,000 feet. This climb schedule should be used as an alternate if maximum range is desired. Ince the recommended Flight Manual climb schedule is easy to follow and results in comparable performance, no change in the Flight Manual schedule is proposed. Climb data for all configuration and schedules tested is presented in Figures 5 through 9, Appendix I. The following table summarizes the test data obtained with 2-230 gallon tip tanks installed and compares it with the data from the Flight Manual.

MILITARY POSTER CLIMB PERFORM ANGE WITH TWO \$30 GALLON TIP TANKS

Altitude — Ft	Rate of Climb Ft/Min		Distance Traveled Nautical Miles	fuel used from SL — Lbs
FLIGHT MANUA	AL CLIMB S	CHEDULE		
10,000	2670	3.3	15.0	240
20,000	1880	7.5	37.0	485
30,000	1190	14.2	74.0	770
40,000	400	27.3	150.0	1130
RECOMMENDE	D GLIMB SC	HEDULE		
19,069	2670	3.3	17.8	248
20,000	1880	7.5	40.0	485
30,000	1180	14.2	0.06	770
40,000	400	27.3	100.0	1125
PLIGHT MANUA	L DATA			
10,000	2500	3.5	18.9	
20,000	1800	8.4	38.0	
30,000	1110	15.0	76.0	
40,000	440	20.4	154.0	
*Flight Manual date at 1	he steedard			

Climbs performed with 60 gallons in each tip tank resulted in a 350 feet per minute increase in rate of climb over the full tip tank condition at altitudes up to 30,000 feet. Above this altitude, the difference reduces to 250 feet per minute at 43,000 feet. This data is presented in Figure 5, Appendix I.

The addition of a standard external travel pod reduces the climb performance by less than 100 feet per minute at all altitudes when the Flight Manual climb schedule is used. Climbing at higher than Flight Manual speeds with the travel post does not improve the range like it does for the aircraft without a travel pod. Therefore, the Flight Manual recommended climb schedule should always be used when the travel pod is carried. The following table summarizes the climb performance for the

configuration with 2-230 gallon tip tanks and the external travel pod, Figure 8. Appendix I. The Flight Manual data shows no difference in performance when carrying the travel pod, thus causing it to be very optimistic at high altitude. The service ceiling when carrying the travel pod is 42,300 feet while the Flight Manual data indicates a value of 44,700 feet.

The thrust of engines in service can be low because of low full throttle rpm in flight or because of low rated thrust after overhaul. Engines that are trimmed to produce rated rpm on the ground generally operate at rpms from zero to one percent higher during flight. This, in addition to the variations in rated thrust after overhaul can cause significant changes in the climb perfornance. Figure 9,

MILITARY PC MER CLIMB PERFORMANCE WITH TIP TANKS AND TRAVEL POOS

Aftitude — Ft	Rate of Climb Ft/Min	Time to Slimb from SL — Min	Sistance Traveled Newtical Miles	Fool used from SL Lbs
PLIGHT HANUA	L OLIMB	BOHEBULE		
10,002	2050	3.3	14.0	200
20,0Gi	1838	7.5	37.0	490
30,000	1188	14.8	73.0	770
40,000	340	28.7	157.0	1176
TEST CLIMB SC	HEDVLE	(MOHER SP	EKD)	
10,000	2520	3.5	17.0	240
20,000	1720	8.1	43.0	529
39,000	1810	15.6	96.8	830
40,000	200	33.8	1500	1320
FLIGHT MANUA	L DATA		T. 18	
10,000	2000	3.5	16.0	
20,000	1800	8.4	20.0	
30,000	1110	15.0	76.8	
49,000	410	28.4	154.9	

*Plight Masuel data at the standard

Appendix I, shows the climb performance corresponding to that presented in Figure 5 (previously tabulated), but with no correction for off-standard engine operation. This data shows the engine speed of the low thrust aircraft, which operated at 99.5 percent on the ground, to be somewhat improved in the air. However, the increase in engine speed of the primary test aircraft over that obtained on the ground is from 100 to approximately 101 percent The resulting effect on the climb performance is about 15 percent through the altitude range checked. When this data is corrected for non-standaru engine operation the reduction in climb performance of the low thrust aircraft is hardly noticeable. It is more apparent at high altitudes but is less than 50 to 100 feet per minute.

Normal rated power climbs at 96 percent rpni on the Flight Manual climb schedule produced climb performance that was greater than Flight Manual data at 10,000 and 20,000 feet, and less than the Flight Manual data at 30,000 and 35,000 feet. The total time to climb from sea level to 35,000 feet was 2.4 minutes less than the value given in the Flight Manual and covered a distance that was 16 nautical miles shorter. The service ceiling of 41,500 feet given by the Flight Manual is very optimistic as compared to the 38,300 feet value estimated from the test data. The following table summarizes the test and Flight Manual data for normal rated power slimb with 2-230 gallon top tanks (Figure 7, Appendix I).

NORMAL RAT		PERFORMAN	os estados esta	P. A
Altitude — Ft	Rate of Climb Pt/Min	Time to Climb from SL — Min	Statute Travelled - Fool used Northed Miles - from \$1 — The	VAY
FLIGHT NORS	IAL OLIMB	SOHEDIN #	T. William Chris	DE:
10,000	2200	4.8	17.0 240	
20,000	1400	M	440 310	防花
30,000	710	19.2		
35,080		24	143	
PLIGHT MAN	AL BATA	ALC MET		Zi.
10,800	1900		214	Š.
20,000	1239	11.4		Š.
2,00		21.2	1160	燕
34.00		81.2	101.8	
"Pilipid Mayord Only o	depte 1			

The climb charts presented in the Flight Manual are difficult to interpret and require an excessive amount of time to obtain the presented data. It is recommended that the two charts be combined into a single chart similar to that presented in the Flight Manual for later model aircraft.

E level flight performance

The addition of a travel pod and the variation of installed thrust from engine to engine has only a minor effect on the level flight performance of the T-33A aircraft.

Maximum Level Flight Speed:

The maximum level flight speed is reduced by as little as five knots indicated airspeed at mid-altitudes (25,000 feet) when the travel pod is carried. At extreme high and low altitudes the travel pod can cause as much as 15 knots reduction in maximum speeds. Thrust variations between aircraft cause less reduction in maximum speed than does the travel pod. The maximum speed data is presented in Figure 10, Appendix I, and is summarized in the following table.

MAXIMUM SPEED GROER WEIGHT I TIP TABLE		The same of the first of	And the second of the second
		4 4 4 4 4 4	
Altitude — Pl	Hotel Barrier	1-1	文体 是1955
16,00	Jie	- M	week - State
20,000			241
3.00	74	41	279 P. C.
ALCO DELL'AND	.704		20
700 TANES AND 1	MAYON POD		
10,000	1 A 1 A 1 A 1 A 1 A 1 A 1 A 1 A 1 A 1 A		
/ 800	201		an .
		4	verification and
	45		

Cruise performance:

The cruise performance of the T-33A aircraft is unaffected by either the addition of a travel pod or by the variations in rated thrust of the engine installed in different aircraft. However, if the standard travel pod is to be carried, the cruise speed must be reduced by about .03 Mach number (approximately 10 knots at 35,000 feet) to achieve comparable performance.

A comparison of the test data found in Figures 11

through 28, Appendix I, with that contained in the Flight Manual shows the Flight Manual to be essentially correct at altitudes up to 30,000 feet. Above this altitude the Flight Manual is about 3 to 4 percent optimistic. This would cause a pilot planning a maximum range cross country mission to be 30 to 40 miles short when cruising at high altitudes. A summary of the cruise performance found in Appendix I is presented in the following table.

CRUISE PERFORMANCE WITH TIP TANKS

Altitude Ft	Weight Lbs	Recenterated Cruise Mach No.	Specific florigo MM/LD	Push Flow Lbs/Hr	M × D.
	13,780	.450	.144	1900	1880
10,000	13,400	.550	222	1530	2349
25,000	12,70G	900	.205	1318	200
36,000	100	.880	.224	1200	4000
42.030	12,500	.000			

CRUISE PERFORMANCE WITH TIP TANKS AND TRAVEL POD

Altitude Ft	Weight Lhe	Reseasemented Croise Mach He.	Specific Strape	Pool Bour Like/ He	MM × Um Um
19,000	11,996	.410	.140	1000	1778
25,000	13,425	.123	36	1580	2830
20,000	12,850	.23	211	1236	3650

Other unpublished data obtained by students and staff of the USAF Experimental Flight Test Pilot School has been presented on the level flight performance summary plot in Figure 11, Appendix 1, this data shows excellent correlation with the test data.

To facilitate the translation of the test data to numbers familiar to the pilot, Figures 12 through 14, 17 through 19, and 22 through 24, Appendix I, have been equipped with double scales, giving specific range as nautical miles per gallon, fuel flow as gallons per hour, and engine speed as percent rpm. While this representation of fuel flow is convenient, it is not correct since the engine performance depends on the heat content per pound of fuel and not per gallon. The fuel density of JP-4 is allowed to vary from 6.249 to 6.675 under military specification; thus, it is possible to have plus or

minus 2.5 percent variation in cruise performance from any data which is quoted in terms of volumetric fuel flow or fuel quantities (NM/Gal or Gal/Hr). Since JP-4 in recent years runs closer to 6.35 lb/gai, this value has been used to create the volumetric fuel now scales found in this report.

Endurance Performance:

The endurance performance of the T-33A aircraft is best at about 25,000 feet and 170 knots IAS. The performance above 25,000 feet is only slightly reduced but below this altitude the performance is reduced significantly. The speed for best endurance is about 151 knots IAS at low altitude and increases to 179 knots IAS at 42,000 feet. The endurance performance is found in Figures 12 through 15, Appendix I, and is summarized in the tollowing table.

Endurance, defined as the maximum flight time possible with a given quantity of fuel is directly proportional to the endurance parameter W/A

WI/AV #

ENDURANCE PERFORMAGE WITH TIP TANKS WITH OR WITHOUT TRAVEL POD

Altitude Ft	Weight Lbs	Mach No.	Calibrated Airapeed Knets	Fuel Flew Gal/Hr	Endurance Min/10 Cat	Endurance Parameter W/a/W.;√o
10,000	13,780	.275	151	252.0	2.88	1.20
25,000	13,400	A17	170	200.0	3.00	0.57
36,000	12,700	.548	176	184.3	3.26	5.37
42,000	12,500	.834	170	182.5	3.20	8.23

MOTE: Even though the maximum endurance can be attained at 25,000 feet offenbing to this attitude is not practical unless it is necessary to believe the maximum action of the contract of the

Range:

The maximum range of the T-33A aircraft with tip tanks installed is attained at .68 Mach number and at as high an altitude and power setting as possible. This results in a cruise climb which begins at 41,000 to 42,000 feet and ends at 46,000 to 47,000 feet with a fuel reserve of 150 gallons. The distance traveled with the cruise climb technique is 1032 miles, including the distance covered during a military power climb. An additional 200 miles

may be obtained by using a 175 knot IAS idle power descent from the end of cruise to 10,000 feet. About 75 gallons of fuel are consumed during this type of descent. A cruise mission of this sort was flown at a reduced power setting (98 percent rpm). The data for this mission is presented in Figure 27, Appendix I, and is summarized in the following table.

PLANCE MICHOCK -CRUISE CLIMB CONSTANT W/8 = \$1,600 TEST RESULTS

	September -	FIEL SIES
Taxi, take-off and accolorate to elimb speed		
Military power elimb to ervice altitude 41,000 feet). 27.8	178
Cruise climb at 0.00 Mcc/: rumber	137.4	API.
idio power descent 175 knets starting at 46,000 feet	40	
Fuel remaining at the end of descent to 18,466 feet	1867 - 1848	n de la companya de l
TATAL	214.0	412

1235

Because of air traffic control restrictions it is often impossible to use cruise climb techniques. When the aircraft is flown at constant altitude, a different technique must be used to realize the maximum performance possible at that altitude. As for cruise climb, the best range for constant altitude cruise is obtained at the highest altitude attainable to start the cruise. At 35,000 feet the total range including climb is reduced by 8 percent from that obtained by cruise climb techniques at higher altitudes.

The cruise climb is accomplished by holding the desired Mach number and allowing the air cole to increase as fuel is consumed. For cruise at constant altitude, the Mach number for optimum cruise reduces as fuel is used so that the power must be reduced to hold the proper Mach number at each gross weight. The amount of the decrease in in-

dicated speed with fuel used may be found in Appendix A, Part 9 of the Flight Manual which contains the nautical miles per gallon data. The reduction for cruise at 30 to 35,000 feet amounts to about 5 knots in IAS for each 150 gallon; of factured. It is recommended for this of flight planning that a small table be added to the Nautical Miles Per Gallon of Fuel charts in Appendix I of the Flight Manual. The table should show the indicated airspeed for maximum range of each 100 gallons of fuel remaining for the specified altitude.

A constant altitude cracks mission was flown using the technique outlined above. The results confirmed the test data yielding a total range of 950 miles with a 150 gallon fuel reserve. This data is presented in Figure 28, Appendix I, and is summarized in the following table.

RANGE MIRGION - COMSTANT ALTITUDE 25,000 TEST RESULTS	
Text, take-off and postlerate to elimb specif	
Military power elles to order elleste, 25,000 feet	100 18 , 118
Cruice at maximum range Mach masters corresponding to proc counters	ing.
200 knote MS derevat, speed brakes, \$6 parties you	
Feel remaining at the end of decemb to 1980 feet	
Jan.	

directional stability evaluation with travel pod

At the request of Sacramento Air Materiel Area an investigation was made of sideslips with the standard travel pod installed.

Steady state sideslips in the cruise configuration were performed out to full rudder deflection and at indicated airspeeds from 190 to 300 knots. The aircraft exhibited positive static directional stability at all speeds and degrees of sideslip tested. Increas-

ing rudder force and deflection were required for increased sideslip angles. Dynamic lateral-directional stability was tested under the same speeds and the aircraft was observed to damp in approximately 4.5 cycles. No adverse characteristics were noted for this configuration.

Steady state sideslips in the power approach configuration were performed out to full rudder de-

flection at 145 and 165 knots IAS. The aircraft exhibited positive static directional stability throughout the entire range of sideslips tested. Excessive buffeting and slight oscillations were encountered when over half rudder deflections were applied. Past experience has shown that uncontrollable gyrations can result when a large degree of sideslip in the power approach configuration is initiated by a rapid movement of the rudder to full deflection.

It is recommended that the sideslip restriction with the travel pod installed be the same as that with tip tanks installed. It is further recommended that the sideslips for all power approach configurations be restricted to one half rudder deflection.

descent

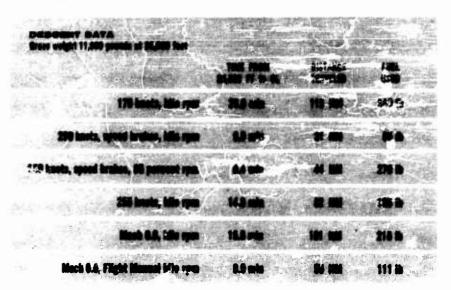
The .6 Mach number descent performance contained in the Flight Manual is significantly in error. Test data shows the time to descend from 35,000 feet at .6 Mach number with speed brakes retracted is 15.5 minutes and the distance traveled is 101 nautical miles. This is almost 72 percent greater time and 84 percent greater distance than that given in the Flight Manual. In addition, the Flight Manual

labels the .6 Mach number descent as giving maximum range. Tests show that descents at any constant indicated airspeed between 160 and 190 knots give better range from any altitude below 40,000 feet.

The Flight Manual calls for the use of speed-brakes above 35,000 feet when performing the .6 Mach number descent. This results in a decrease in range. The speed brakes should not be extended above 35,000 feet during .6 Mach number descents it maximum range is desired. Mach number descents obtained at 175 knots indicated speed with idle power and speed brakes retracted. In this configuration from 35,000 feet it is possible to travel 115 miles in 29.6 minutes with 360 pounds (57 gal.) of fuel used.

Two descents were made at 250 knots IAS with the speed brakes extended. The first was made with idle power and the second with 85 percent rpm to provide pressurization and defogging. The descent performance is approximately the same above 35,000 feet and differs by 2000 feet per minute at lower altitudes with the 85 percent rpm giving the lower rate of descent. It is recommended that data for these descents be included in the Flight Manual.

The following table summarizes descent data presented in Figures 29 and 30, Appendix I.



Engine-out descents made while holding constant indicated airspeeds of 160 and 175 knots show the Flight Manual values to be conservative. The table below compares the engine-out descent data presented in Figure 31, Appendix I, with that shown in the Flight Manual.

ENGINE-OUT DESCENT Bress weight 12,220 pounds at 40,000 feet

	TIME FROM 45,000 feet to SL	U-A/AAUE TRAYELED	
180 knets	30.5 min	186 NM	
175 knota	27.0 min	184 NM	
180 knots Flight Maauel Data	_	94 NM	

The Flight Manual recommended speed provides adequate rpm for restarting the engine and decreases the time to descend without greatly decreasing the distance traveled. This increases the probability that bettery power will be available at low altitude. The only instances where a pilot should reduce speed slightly is where the glide distance to a runway is marginal and an airstart is not contemplated.

braking.

ps 45° -- 2-230 Callon Tip Tanks

LANDING PERFORMANCE

land Bay -- Average Greek Wt 11,500 lb --

Indicated Airepood		Indicated Airspeed	
at Touchdown	Ground	at 90 %	Total
Knotz	Reli Pt	Knots	Distance re
MODERATE TO HEAVY BI	AKING .		
118	5600	130	8190
105	4700	120	6730
100	3000	116	5130
95	2130	185	4150
LIGHT TO MODERATE BR	ATING		
110	7000	125	8770
165	0000	129	9040
108	4760	110	6000
95	2850	105	4800

E landing performance

The recommended procedures and techniques in the T-33A Flight Manual are satisfactory for normal traffic pattern, approach and landing.

Landing distances published for a "Hard Stop" in the Flight Manual are satisfactory in that it represents the minimum short field distances possible with the aircraft, Additional data should be included in the Flight Manual to reflect the landing distances with normal techniques and moderate

The Flight Manual recommended procedure for a minimum run landing includes the immediate retraction of flaps. Test data indicates that there is no noticeable difference under any type of beaking whether the flaps are left down or retracted. The landings on a wet or icy runway should be made with the flaps down since the aerodynamic drag will be greater than the increase of the braking force on this type of low friction surface. If no barrier is available on the landing runway it is to the pilot's advantage to leave the speed brakes extended during the ground roll. Landings were made using light, moderate and heavy braking with flaps full down (100 percent). The table on page 16 summarizes the landing performance presented in Figure 35, Appendix I.

When very light braking is utilized the ground roll is significantly increased. With a very light braking and a touchdown speed of 100 knots a 5900 foot ground roll will result.

E engine purformance

One of the objectives of this test program was to investigate the variations and the causes for variations of installed thrusts, and to check for possible deterioration in thrust with engine life. There is no correlation of thrust with total engine life and only a small amount of correlation exists between thrust and time since last overhaul. One engine (S/N A-085176) having low installed thrust and 269 hours of operating time was removed and checked for midd thrust. The thrust deterioration was found to be less than 100 pounds since overhaul. This is fairly reasonable considering that further inspection revealed a malfunctioning fuel control and excessive compressor and turbine deformations that approached the maximum limits.

The 133-A-35 Engine installed in the T-33A-5 aircraft is rated at 4600 pounds thrust uninstalled. When installed in the aircraft this value drops by approximately 800 pounds. The military power thrust varies considerably from engine to engine. The highest installed thrust measured on the seven aircraft tested was 4275 pounds and the lowest was 3880 pounds. The exhaust gas temperatures (EGT) varied from 676 degrees to 720 degrees C. There is some correlation between low thrust and low exhaust gas temperatures but positive correlation was not established. All high thrust engines had high EGT (above 690 degrees C); however, some low thrust engines had high EGT's as well. Thus, an engine having military power EGT that is less than 685 or 690 degrees centrigrade might be suspected of having low thrust and should be checked unless the take-off and climb performance indicates otherwise.

The large variation in engine thrusts and consequently aircraft performance is attributed not to

thrust deterioration but to engine trim and the broad thrust limits allowed after the engine is over-hauled. Engines trimmed to 100 percent rpm on the ground do not always operate at the same speed in flight. As n och as one percent increase in engine speed was experienced in flight during these tests and caused significant variations in climb performance.

Because of the long service life of the 133-A-35 engine numerous overhauls hand been accomplished. This has caused considerable surfaction in the thrust ouput between engines, especially since the only requirement for an acceptable engine is that it produce 4600 pounds or uninstalled thrust at exhaust gas temperatures which are less than 715 degrees centigrade. 1-33 engines have been known to produce 5200 pounds of thrust without exceeding the temperature limits. This constitutes a 13 percent deviation fron, the rated thrust which can cause a greater percentage deviation in take-off and climb performance. In addition, there is no mandatory overhaul cycle for the engine. This allows some thrust deterioration in addition to the broad range of thrust ratings allowed above the 4600 pound value. If accurate performance figures are to be presented in the Flight Manual it is first necessary to limit the maximum as well as the minimum allowable thrust. It is recommended that thrust after overhaul be required to fall between 4600 and 4800 pounds, and that the engine trim be checked periodically on the ground and in flight to insure that the 100 percent rpm has not varied significantly. This would limit the percentage variation in aircraft performance to a reasonable value.

The specific fuel consumption (pounds of fuel per hour per pound of thrust) is 1.20 and does not vary by more than 2 percent between afterfact.

The tabular cummary of the installed thrust data presented in Figures 45 through 51, Appendix I, along with engine overhaul data obtained from maintenance records, is presented in the following table.

Aircraft and Engine Serial No.	Engine Time Since Overhead Hrs.	Nezzie Disphrogm in Arna Sq.	Modeled Specific Control of the Cont
52-9646 A-800033	•	122.1	(10)
81-8054 A-006178	200	120.0	4997 3000 20
52-8641 A-864328	70		na sa m
53-5541 A- 678306	107	110.3	The second secon
\$3-6121 A-666110	204	122 17	4120
\$5.4940 A.604632		191	Section 1997 (Section 1997) and the section 1997 (Section 1997) an
57-6540 A-662838	7	123.2	420 120 12.

During the ground static thrust runs the exhaust gas temperature system was calibrated. Significant errors exist in this system except in the limit EGT range. In most instances the indication is 10 to 20 degrees lower than the actual temperature. A good part of this problem is attributed to the reading accuracy of the indicator face. A more accurate and more readable instrument (EGT Indicator Type MJ-4) is available in Air Force stock and should be installed to provide better EGT indication.

- weight

The engine start gross weight of the test aircraft was 15,280 pounds which compared favorably with the representative weight of 15,100 pounds given in the Flight Manual. The take-off center of gravity was exactly half way between the fore and aft limits.

Since the T-33A aircraft has a fuel counter system installed in the standard production aircraft, this

system was calibrated and used for these tests. The calibrations showed this system to have less than 1/10 of one percent error for all fuel flow rates. However, this figure can be misleading because the counters are a subtractive type which indicate gallons remaining. It must be presumed that the aircraft are filled to the same level each time prior to flight. However, if the refueiing crew is hurried and sufficient time is not allowed for the fuel to equalize itself between the baffles in the tanks it is possible to be short by 30 or 40 gallons. Even during controlled conditions it was not possible to fill the tanks to the same level each time, and the total fuel capacity, aried by as much as 10 gallons (60 to 65 pounds).

The capacity of the fuel system was checked against a calibrated truck and by weighing the aircraft before and after the refueling operation. The fuel capacities of the individual tauks compare favorably with those given in the Flight Manual. A tabular summary of this data follows:

		The second secon
	TANKS	PUBL GAPACITY
	27.0	1011
	Leading Edge	1014
	Main Wing .	100.1
	Tip Tanks	403
	Fasologo	97.6
N.		121.5
17	his monthly first for 22	ch tink was aut sheeted.

The normal fuel density figure for JP-4 used in preparation of the Flight Manual is 6.5 pounds per gallon. Present day fuel densities for JP-4 can run from 6.249 to 6.675 pounds per gallon. This can cause a 2 to 2.5 percent variation in aircraft weight, thus causing some variation in performance. Likewise, if the fuel density has been reduced it is anticipated that some change in the heat content of the fuel has been experienced. Thus, if the hear content has been reduced the aircraft performance per pound of fuel is reduced resulting in less range available. Because of this discrepancy in fuel density and heat content of the fuel, specific range and fuel flows quoted in terms of gallons, as in the Flight Manual, can be in error. Therefore, it is recommended that this fact be explained in the Flight Manual and that the Flight Manual figures be based on a more representative fuel density. The fuel density used throughout this report to convert from gallons to pounds is 6.35 pounds per gailon; however, this figure may not be representative Air Force wide and should be checked before it is accepted as the basis for the Flight Manual.

E airspeed calibration

The position error calibration of the standard system of the T-33A aircraft is not consistent. Numerous calibration tests flown during the test pro-

gram show poor repeatability and correlation with each other. The data presented in Figure 32, Appendix I, shows plus or minus 2 knots variation from the mean with no apparent variations due to Mach effects. The variation in position error is attributed to the fact that the standard airspeed system utilizes a flush source which is very sensitive to small amounts of sideslip. Since the T-33A does not have rudder trim it is not possible to trim to a zero sideslip condition.

The trend of the calibration is the same as that given in the Flight Manual except that the correction is more negative at high speed and more positive at low speed.

The airspeed calibration is the same with gear, gear and flaps, and gear flaps and speed brakes extended; however, the valves do not agree with those given in the Flight Manual. The Flight N anual data should be changed to agree with the information given in Figures 32 and 33, Appendix I.

An airspeed calibration in ground effect was obtained as part of the take-off and landing tests. Theodolite data was used to determine the true airspeed. This information was corrected to equivalent and compared v. the indicated airspeed noted in the cockpit. This data is presented in Figure 34, Appendix I.



CONCLUSIONS

The T-33A aircraft satisfactorily performs its mission as a basic trainer and as a combat readiness trainer. However, certain cockpit discrepancies make it unlike any aircraft in the present Air Force inventory. If this aircraft is to be used to train pilots to fly modern day aircraft, its cockpit features should more closely conform to modern standards.

The Flight Manual data for the T-33A aircraft with tip tanks installed is in general agreement with the test results; however, some discrepancies exist. The Flight Manual take-off performance is very optimistic and must be changed. The Flight Manual climb and cruise performance at low and medium altitudes are satisfactory but are optimistic above 35,000 feet for the climb and above 25,000 for the cruise. There is insufficient descent data presented in the Flight Manual and that which was checked is in error. The landing performance given in the Flight Manual is satisfactory but does not represent the distances for normal braking conditions.

The installation of a standard travel pod does not affect the cruise performance of the aircraft if the

cruise speed is reduced by .03 Mach number. The climb performance with the travel pod is reduced by approximately 150 feet per minute at all altitudes. The take-off and landing performance is not affected by the installation of the travel pod.

Undue sideslip restrictions have been placed upon the aircraft when carrying a travel pod. These restrictions need not be more stringent than those for the aircraft without the travel pod. However, for both configurations the aircraft should be United to one half sudder deflection sideslips in the power approach configuration.

There is considerable thoust variation between J33-A-35 engines installed in T-33A aircraft. This is caused by broad overhaul tolerances and by the tact that there is no mandatory overhaul cycle on the engine. Installed military power thrust varies from 3880 pounds to 4275 pounds or by 10 percent. However, the specific fuel consumption is relatively constant for all engines. This results in variations in take-off, climb and maximum speed performance but has little effect on the cruise performance.



RECOMMENDATIONS

- A. The following safety of flight items are of sufficient urgency to require immediate action:
 - 1. Provide the ejection system with a positive pilot-seat separator (page 2).
 - · 2. Modify the ejection seat to give a ground level ejection capability at take-off and landing speeds (page 2).
 - 3. Re-locate the normal starting and airstart switches to a more accessible position where they may be easily identified and actuated. Reduce the number of switch actuations to complete a given operation to a minimum (page 2).
- **B.** The following recommendations are made to prevent excessive thrust variations which cause significant performance differences between T-33A aircraft in service.
 - 1. Engine trim of all aircraft in service should be periodically checked both on the ground and in flight to insure that the 100 percent rpm does not vary significantly. One percent can account for as much as 140 pounds of thrust accompanied

- by a 400 feet per minute change in the rate of climb at sea level (page 17).
- 2. It is recommended that a maximum allowable thrust limit be established at 4800 pounds in addition to the 4600 pounds minimum thrust presently required so that the aircraft performance will more realistically conform to that which is published in the Flight Manual (page 17).
- 3. It is further recommended that a realistic overhaul cycle be established to prevent abnormal thrust deterioration which results from excessively long periods of operation becomes overhauls (page 17).
- **C.** It is recommended that the Flight Manual be changed to reflect the results of this report. Specific areas which require attention are:
 - 1. The take-off data must be revised (page 5).
 - 2. The climb presentation should be simplified and the data should be changed to agree with flight test results. Include travel post climb data

in the Flight Manual (pages 8 through 11).

- 3. Change the high altitude level flight data. Revise the cruise climb instructions to reflect a constant Mach number climb and required rpm cruise. Include instructions for cruising with a travel pod. Include a table on each specific range chart to show the proper cruise airspeed for each 100 gallons of fuel remaining (pages 11 through 14).
- 4. Correct .6 Mach number descent data contained in the Flight Manual and add 175 knots and 250 knots idle and 85 percent rpm descent data to the Flight Manual (page 15).
- 5. Include additional landing data for operational (light to moderate) braking conditions. The distance required when clearing an obstacle should be included in the landing presentation (page 16).
- 6. It is recommended that all Flight Manual data be based on z more realistic fuel density which represents the Air Force wide average value (page 19).
- 7. No additional sideslip restrictions need be imposed upon the aircraft when carrying a travel pod. However, it is recommended that the aircraft be restricted to half rudder deflection sideslips in the power approach configuration both with and without the travel pod (page 15).
- D. The following recommendations should be accomplished to improve the cockpit of the T-33A aircraft and to make it more compatible with the cockpits of modern day aircraft. These corrections can be accomplished by using agencies with a minimum of effort.
 - 1. Replace the following warning lights (presently color coded red) with amber filters (page 3):

- a. Tip tank low pressure
- b. Main wing tank low pressure
- c. Leading edge tank low pressure
- d. Fuselage tank reserve low
- e. Fuel filter icc
- f. ATO indicator
- g. Turn and slip indicator
- h. Gyro instrument
- 2. Change the color of the fuselage pump indicator from amber to green (page 4).
- 3. Color code the following items orangeyellow with black striping (page 3):
 - a. Ejection seat handles
 - b. Canopy jettison "T" handle
 - c. Tip tank jettison handles
 - d. Bomb salvo button background
- 4. Replace the present fire, overheat, canopy warning and take-off trim indicator lights with rectangular legend lights of the type utilized in later model aircraft (page 4).
- 5. Provide a dimmable fuel overboard vent light (page 4).
- 6. Install a more accurate exhaust gas temperature indicator to prevent possible over:emperature conditions that can inadvertently occur with the present indicators (page 18).
- The following items should be accomplished if future Technical Order medifications are programmed:
 - 1. Provide a master caution panel to replace the various warning lights scattered throughout the cockpit (page 4).
 - 2. Move the front cockpit interphone control box forward (page 4).

APPENDIX I

references

- 1. Flight Test Engineering Manual, Air Force Technical Report No. 6273 (Revised May 1951)
 - 2. Standardization of Take-off Performance Measurements for Airplanes. AFFTC Technical Note R-12
 - 3. Flight Manual, USAF Series T-23A Aircraft, TO IT-33A-1, 15 January 1960, Changed 1 June 1960
 - Pilots Handbook for Performance Flight Testing AFFTC TN 59-46, December 1959. Revised September 1960
 - 5. Aerodynamics Handbook for Performance Flight Testing AFFTC TN 60-28 July 1960
 - Air Force Standard Aircraft Characteristics Performance Substantiation Report for the T-33A Aircraft, LR 9723, 25 June 1954
 - Model Specification USAF Model J33-A-35 Turbojet Engine, No. 219C. Revised 1 December 1953
 - 8. Performance Flight Tests of the Lockheed T-33A Airplane TN FTDSP 53-BJ
 - An Evaluation of Selected Performance Data Contained in T.O. IT-33A-1, Test Pilot School Memorandum Report (Universitäted)

symbols and notations

b	Wing Span	ft
•	Airplane Efficiency Factor	_
F,	Gross Thrust	lbs
F.,	Not Thrust	lbs
M	Mach Number	
MAC	Mean Aerodynamic Chord	ft
P.	Ambient Pressure	"Hg
T,	Ambient Temperature	•K
Ť.,	Compressor Inlet Total Temperature	• K
T ₁₄	Turbine Discharge Temperature (EGT)	• K
W,	Gress Weight	Lbs
W,	Fuel Flow	lbs/hr
٧,	True Airspeed	kts
IAS OF V.	Indicated Airspeed	kts
CAS or V.	Calibrated Airspeed	kts
n	Nermal Lead Factor	
N	Engine Speed	RPM
dh/dt	Rate of Climb	ft/min
(dh/dt).	Rate of Climb while accelerating	ft/min
dV./dH	Climb Schedule Accelerating	kts/ft
S.	Pressure Ratio	P./29.92
δι,	Compressor Inlet Pressure Ratio	P.,/29.92
7	An incremental Change of the Variable which it precedes	-
θ.	Temperatura Ratio	T./288.
θ_{12}	Compressor Inlet Temperature Ratio	T ₁₂ /288.

subscripts

- a Ambient Condition
- s Standard Day Conditions
- t Test or Stagnation (total) conditions

A data analysis methods

Take-Off Performance:

The take-off performance data presented in this report was measured by AFFTC Photo Theodolite Facilities and was reduced to sea level standard day no wind conditions in accordance with the exponentrial methods presented in Reference 2. The test and standard thrust were obtained from the static thrust run data at appropriate values of corrected rpm, $N/\sqrt{\theta_0}$.

Static Thrust Runs:

The static thrust measurements performed as part of this test were accomplished on the Edwards Thrust Stand Facility. The data was reduced to sea level standard day conditions enrough the use of the parameters FG/ δ_a , N/ $\sqrt{\theta_a}$, T_{t_4}/θ_a and $V'_{t}/\delta_a V \theta_a$ Specific Fuel Consumption:

$$SFC = \frac{W_f}{a\sqrt{\theta_a}} / F_g/\delta_a$$

Non-Steady State Energy Equations

Climbs, descents, accelerations and sawtooth climbs were reduced by non-steady state techniques with the equations being programmed to the IBM 704 computer. The computer utilizes an increment method of obtaining rates, where the method of incrementing is determined by the input cards. The equations used to compute the unaccelerated rate of climb is

$$\frac{dh}{dt} = 60 \left[\frac{2.8523 \text{ V}_{ts}}{32.172} \cdot \frac{\Delta V_t}{\Delta t} + \frac{\Delta H}{\Delta t} \sqrt{\frac{T_{at}}{T_{as}}} \right]$$

climb when accelerating was computed by the following expression

where $\left(\frac{\Delta V}{\Delta H}\right)$ is the acceleration with altitude required by the desired climb schedule

Thrust corrections were made to the climbs, accelerations and sawtooth climbs by means of slopes taken from the engine manufacturers model specification, Reference 7. The thrust corrections were converted into rate of climb by use of the equation

$$R/C_{thrust} = \frac{\Delta F_n \quad V_{ts} \quad 101.33}{W_n}$$

Weight corrections were made by use of the following equations:

Effects of Induced Drag

$$\Delta R/C_{ind drag} = \frac{25.33 \sqrt[4]{T_{as}}}{P_{as} M b^{2} e}$$

$$\left[\frac{n_{t}^{2} W_{t}^{2} \frac{P_{s}}{P_{t}^{2}} - n_{s}^{2} W_{t}^{2}}{W_{s}}\right]$$

Effect of weight alone

$$\Delta R/C_{weight} = \frac{dh}{dt} + \Delta R/C_{thrust} \frac{W_t - W_s}{W_t}$$

The standard rate of climb for accelerations and sawtooth climbs is

$$R/C_s = \frac{dh}{dt} + \Delta R/C_{thrust} +$$

 $\Delta R/C_{ind\ drag} + \Delta R/C_{weight}$

for climbs

$$R/C_s = \left(\frac{dh}{dt}\right)_a + \Delta R/C_{thrust} + \Delta R/C_{ind drag} + \Delta R/C_{weight}$$

for descents

$$R/D = \left(\frac{dh}{dt}\right)_a + \Delta R/D_{ind drag} + \Delta R/D_{weight}$$

Fuel flow corrections for climbs and accelerations were based on the slopes of the fuel flow curves presented in Figures 36, 38 and 40.

No corrections were made for engine overtemperature or undertemperature conditions nor were corrections made for the engine being overspeed or underspeed.

Level Flight Performance

Stabilized speed power data was obtained throughout the speed range by maintaining constant weight pressure parameter, W/8. The data was reduced by the methods outlined in References 1 and 4.

Range

Two range missions were flown utilizing the cruise climb technique with and without the travel pod. Another was flown at constant altitude. The data was instrument corrected but not reduced to standard day conditions.

Landings

Landing data was obtained using the AFFTC Photo Theodolite Facilities. The data was reduced to sea level, standard day, no wind conditions according to the methods shown in References 1 and 5.

Airspeed Calibration

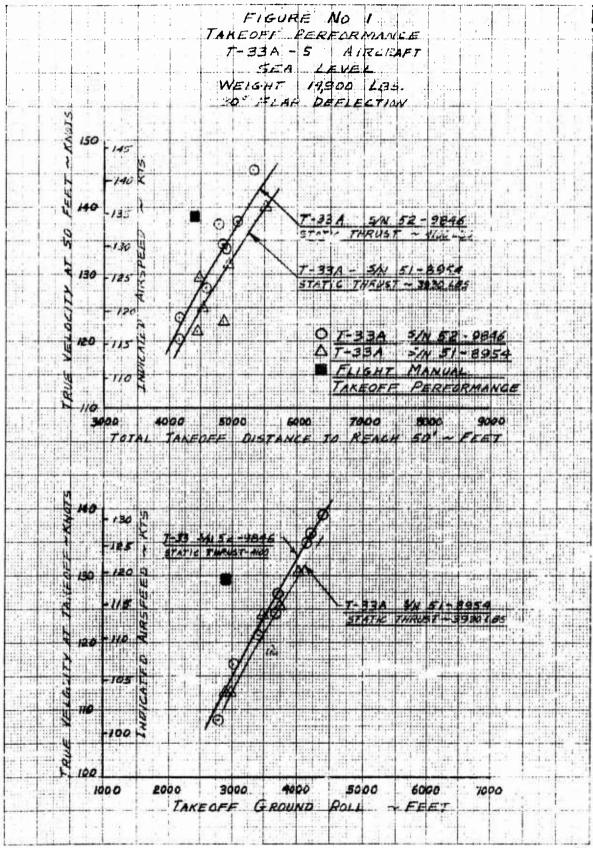
The calibration of the ships standard system was obtained by the tower fly-by, ground speed course and paper methods. The T-37, F-104, T-33 and T-28 papers were utilized. No effects of total head loss were noted and all of the error was assumed to be caused by the static system. The data reduction procedures used are outlined in References 1 and 4.

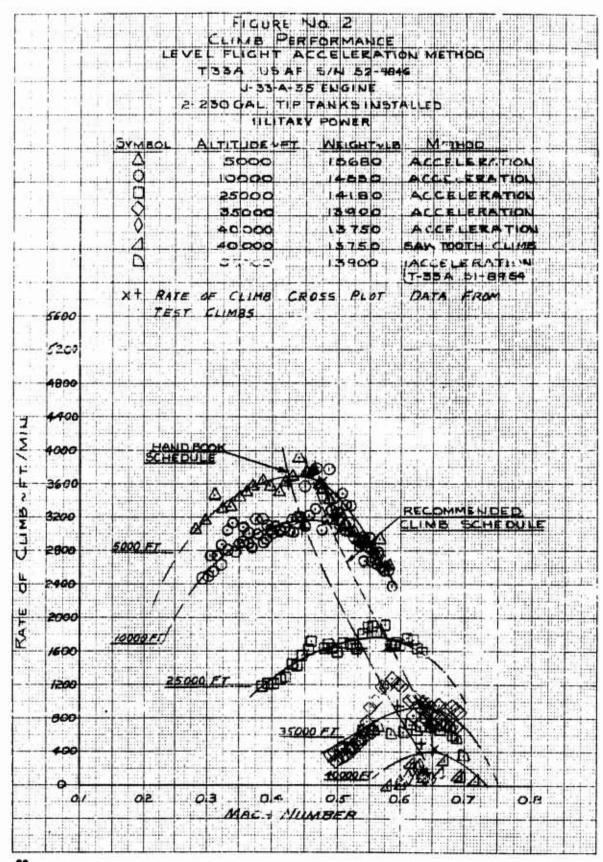
The position correction in ground effect was obtained during landings from photo theodolite data at the touchdown point.

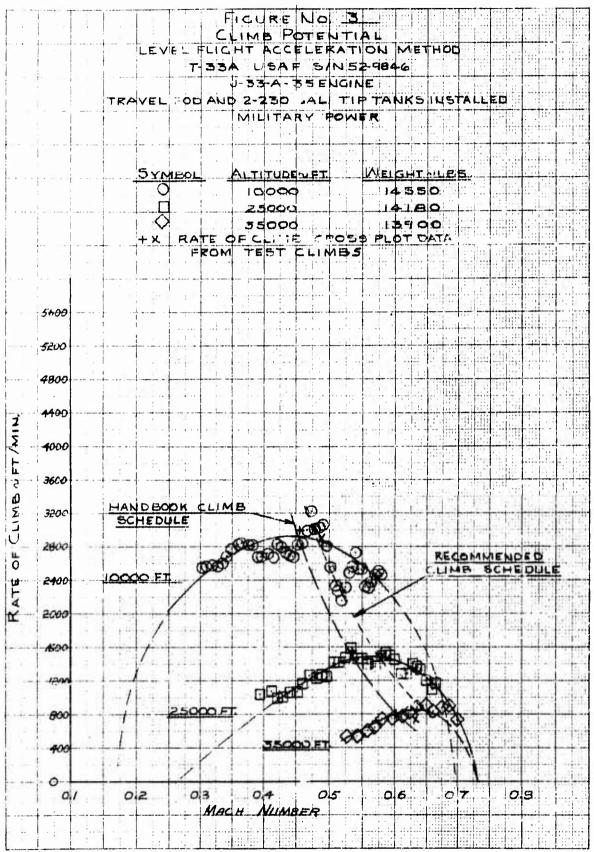


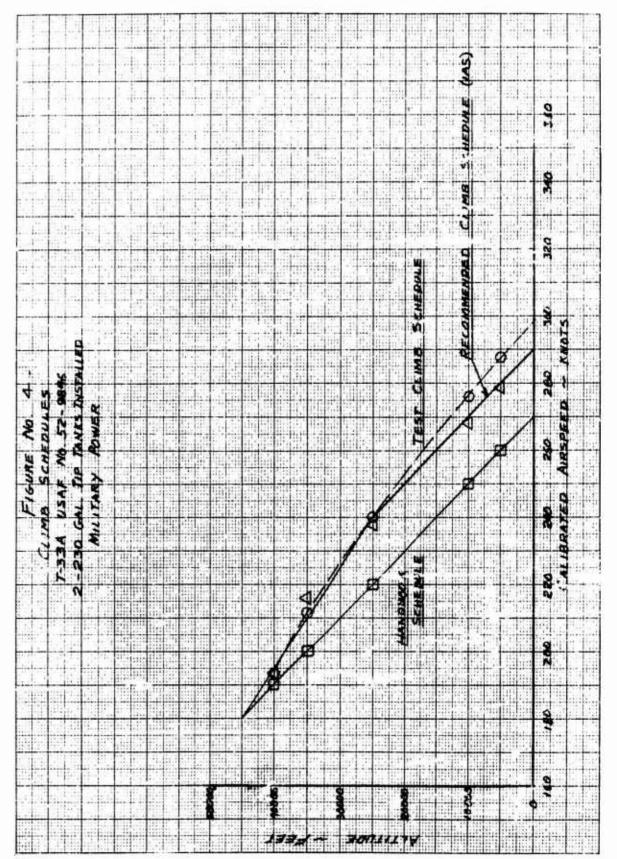
performance plots

1.	Takeoff Performance	2
2-9	Climb Perfermance	28-4
0-26	Level Flight Perfermance	42-5
7-28	Range Mission	60-62
9-31	Descent Perfermance	64-68
2-34	Air Speed Calibration	69-7
35	Landing Performance	7:
16-41	Engine Performance	73-7
42	Inlet Pressure Recovery	79
3-44	Engine Instrumentation	80-81
15-51	Static Thrust Performance	82-84

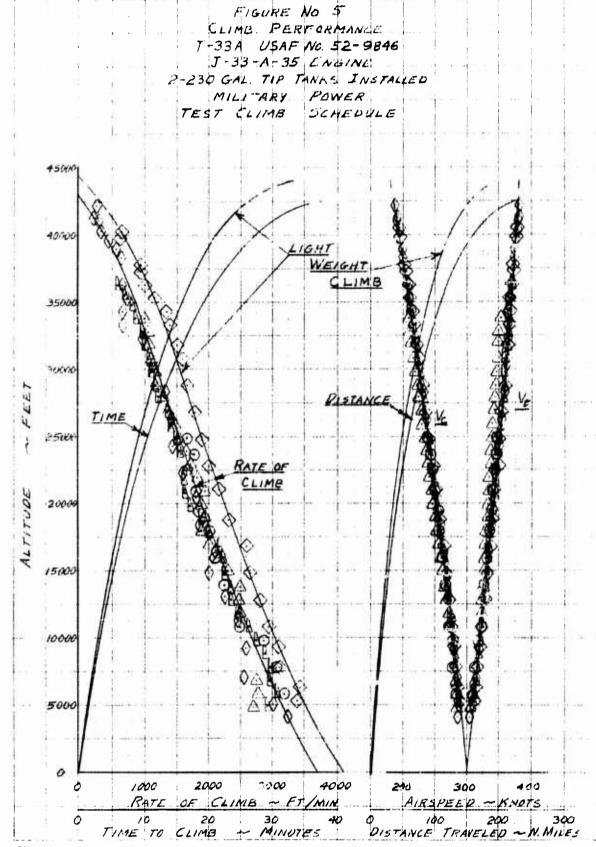


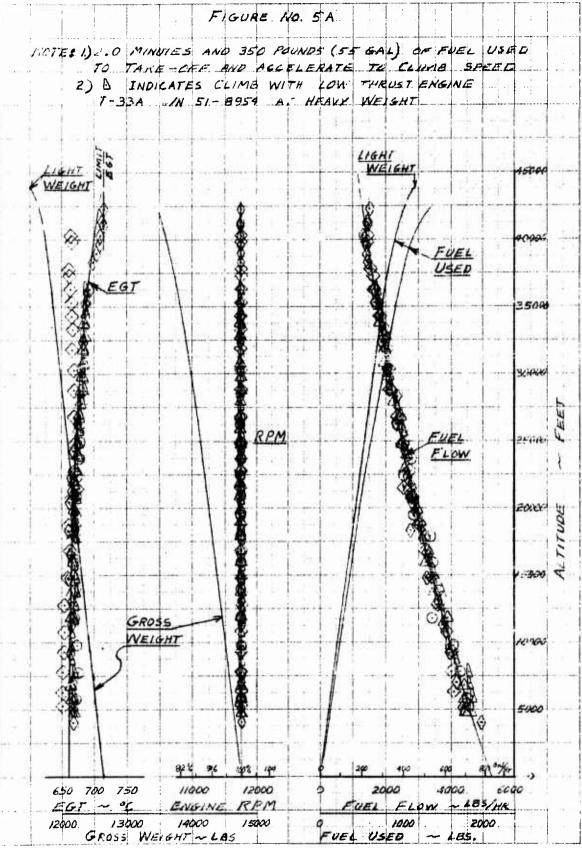


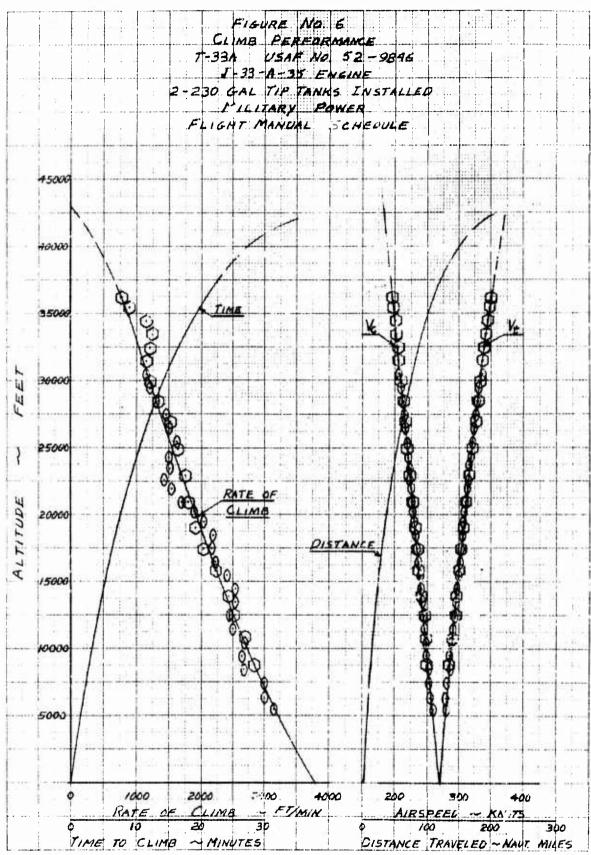


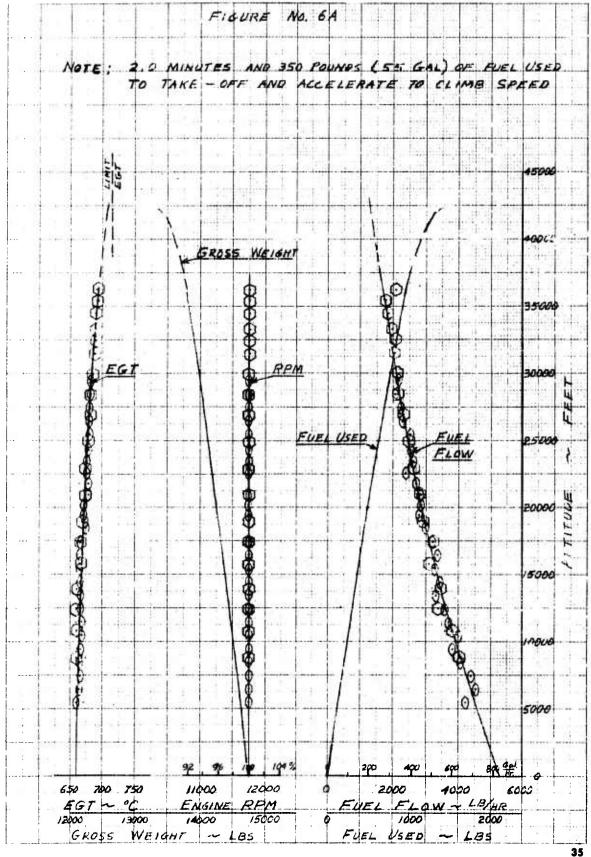


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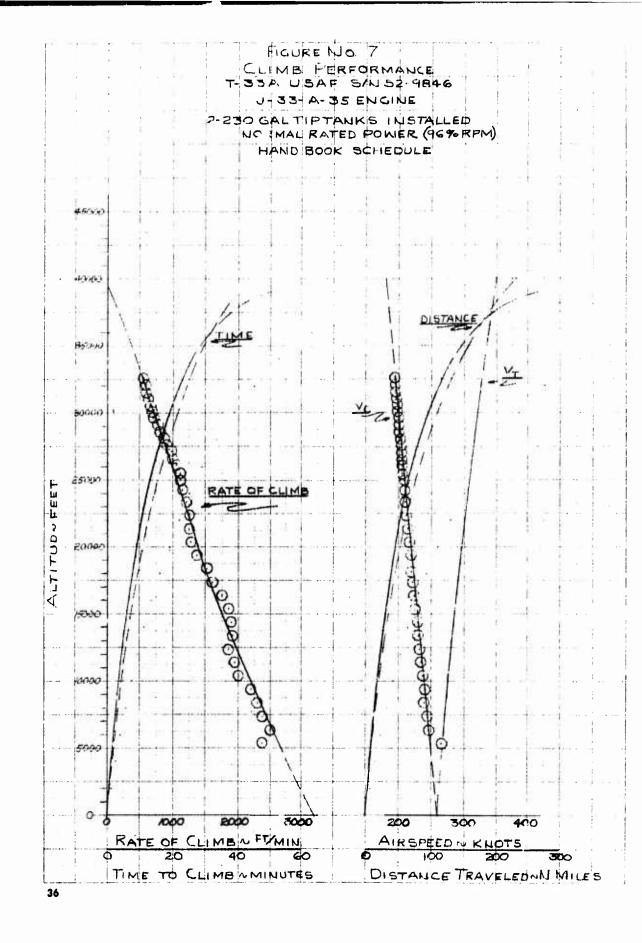


FIGURE No. 7A

MOTE 1/2.C. MINUTES AND 350 POUNDS (55GAL) OF FUEL USED TO TAKE-OFF AND ACCELERATE TO CLIMB SPEED 2) DASHED LINE HIDICATES HANDEOOK DATA

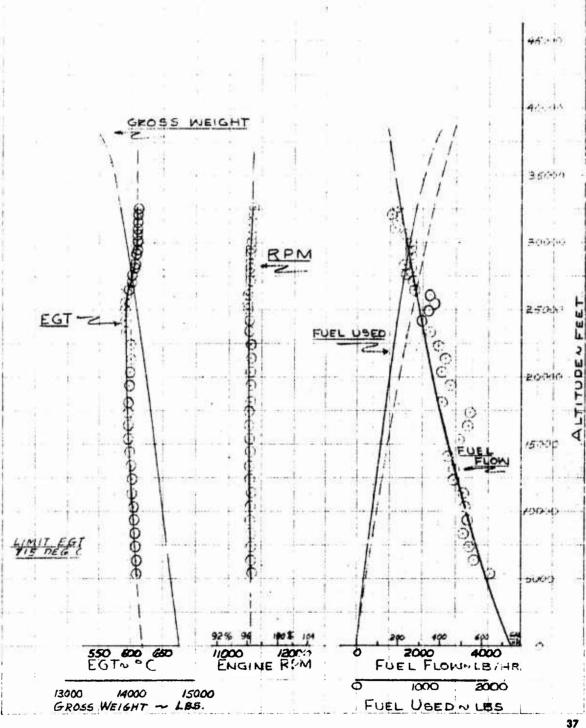
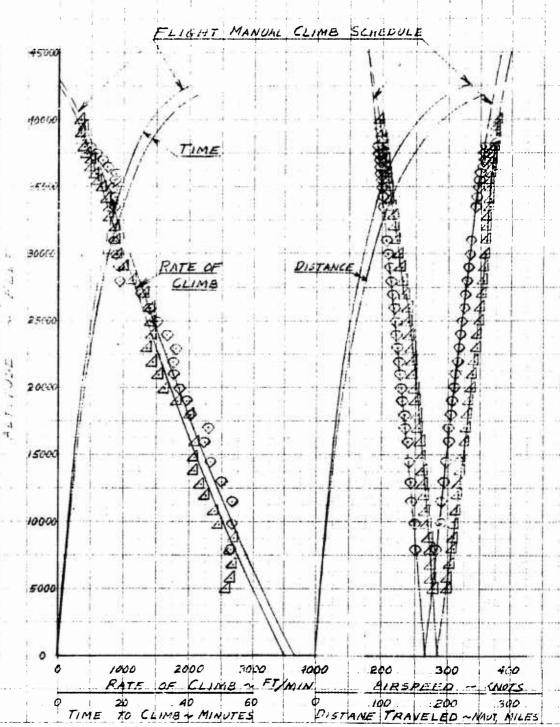
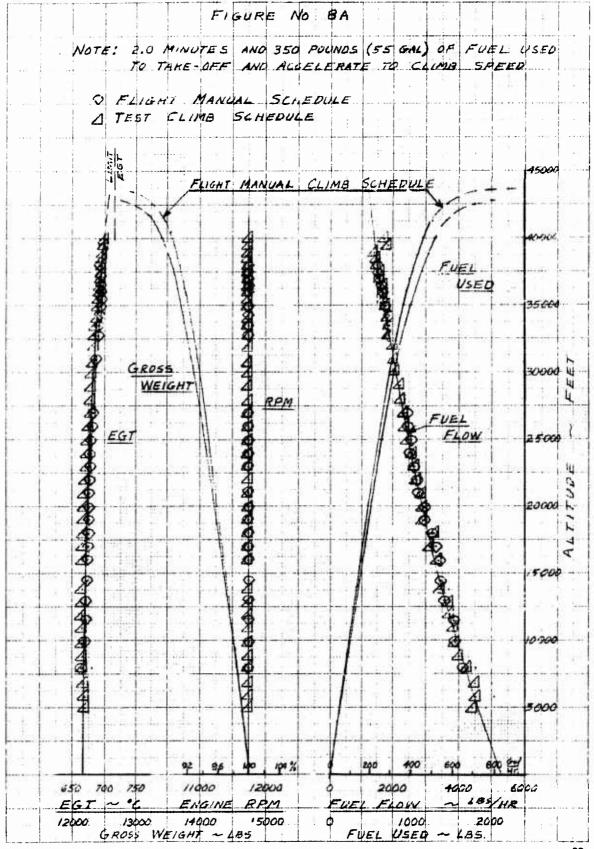
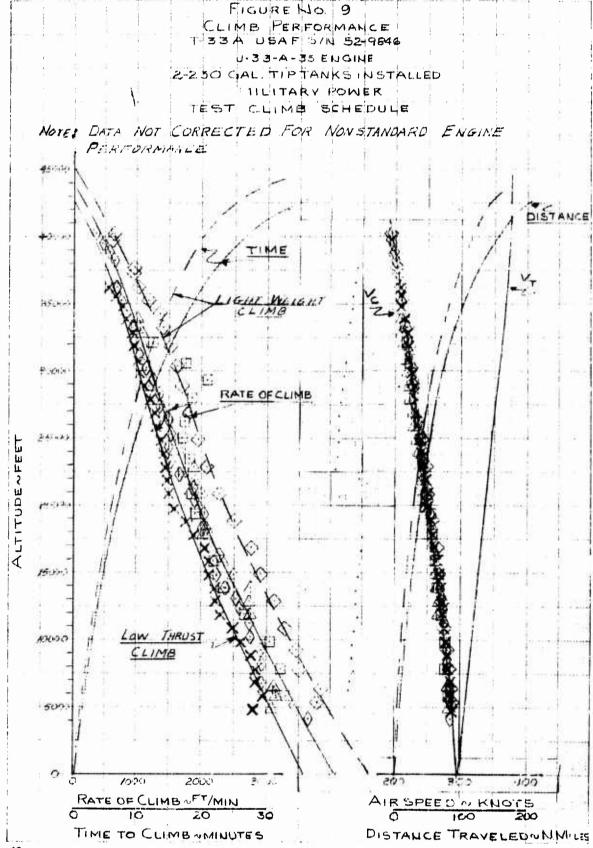


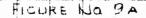
FIGURE NO 8 CLIME PERFORMANCE T-33A USAF NO 52-9846 J-33-A-35 ENGINE

TRAVEL POD AND 2-230 GAL TIP TANKS INSTALLED MILITARY POWER









NOTE 1) 2.0 MINUTES AND 350 POUNDS (5.5 GAL) OF FUEL

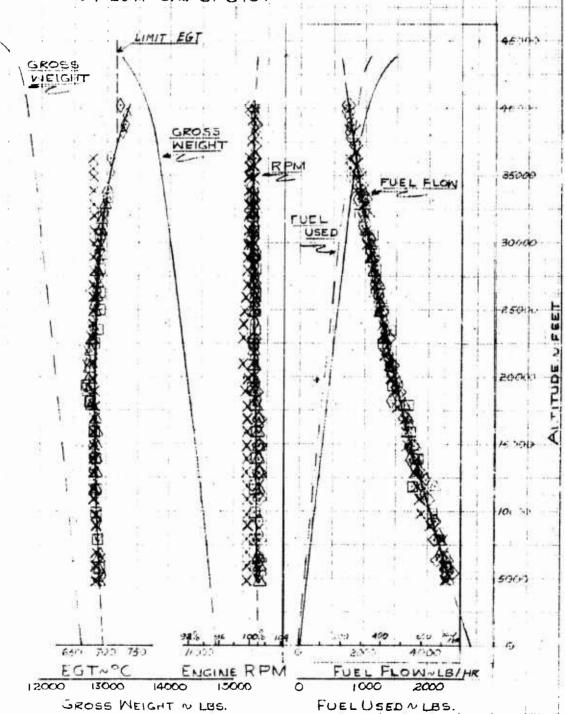
USED IN TAKE-OFF AND ACCELERATE TO CLIMB SPEED

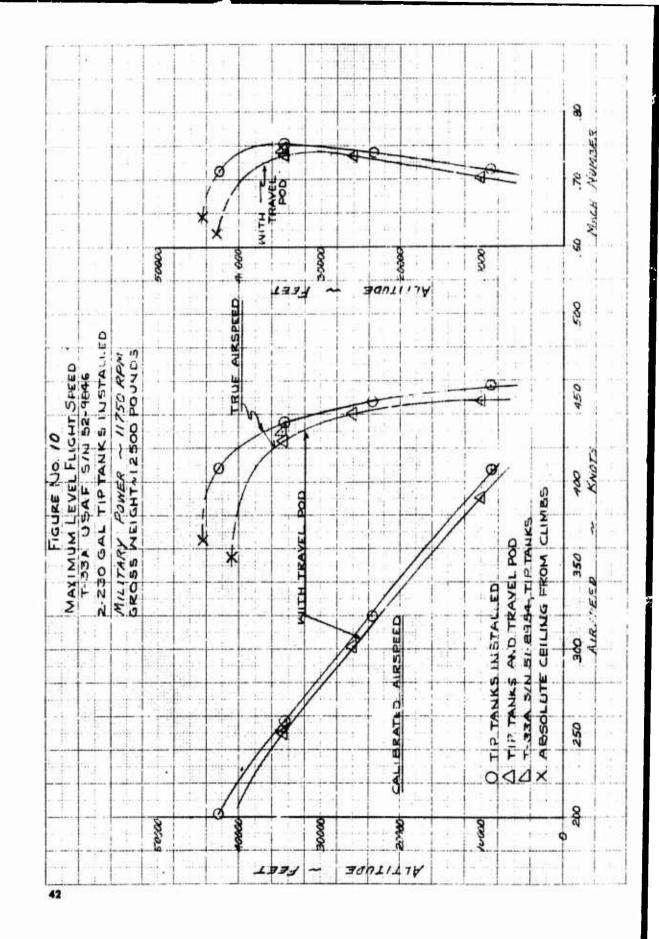
2) DASHED LINE INDICATES CLIMB AT WEIGHTS EQUIVALENT

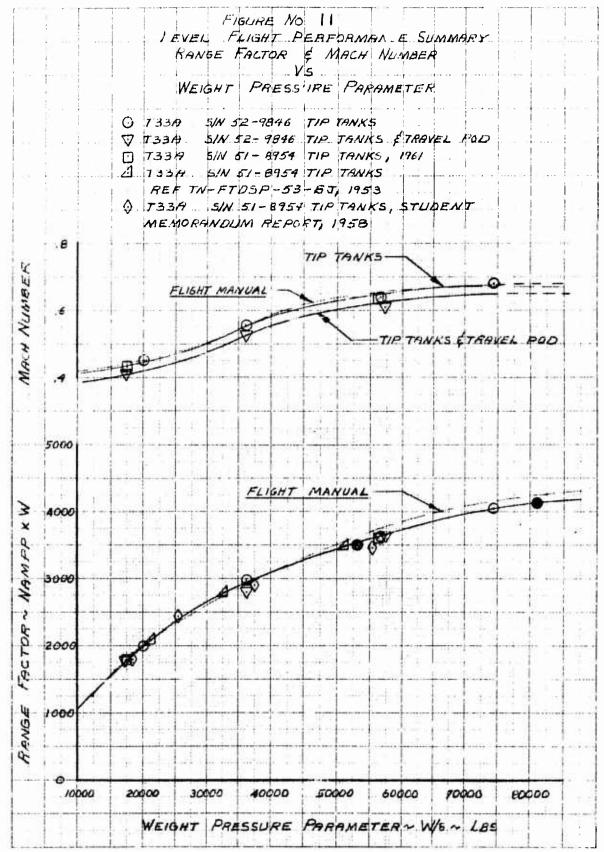
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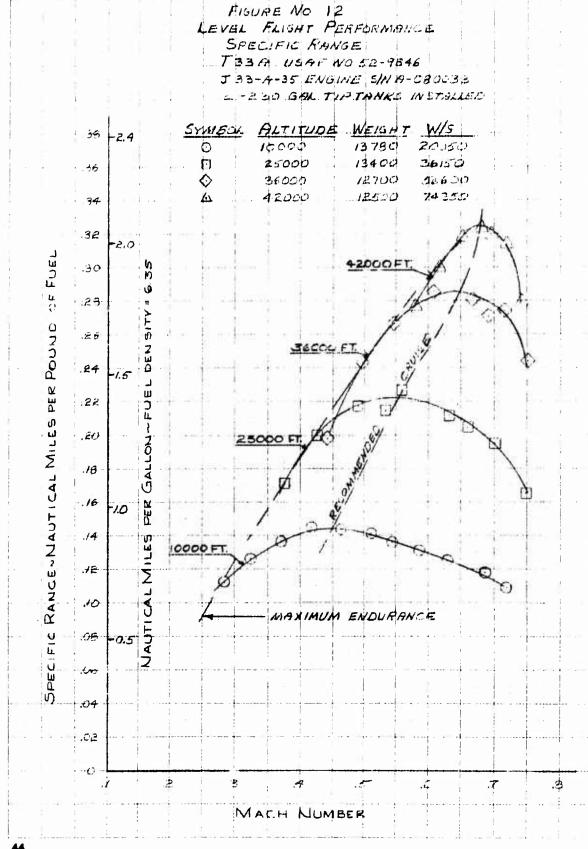
3X INDICATES CLIMB WITH LOW THRUST ENGINE

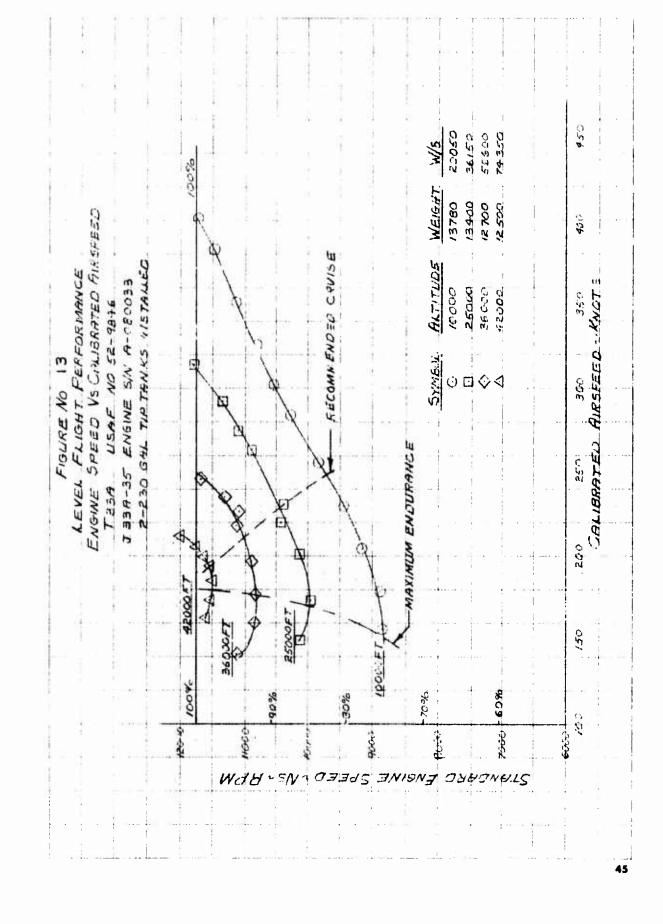
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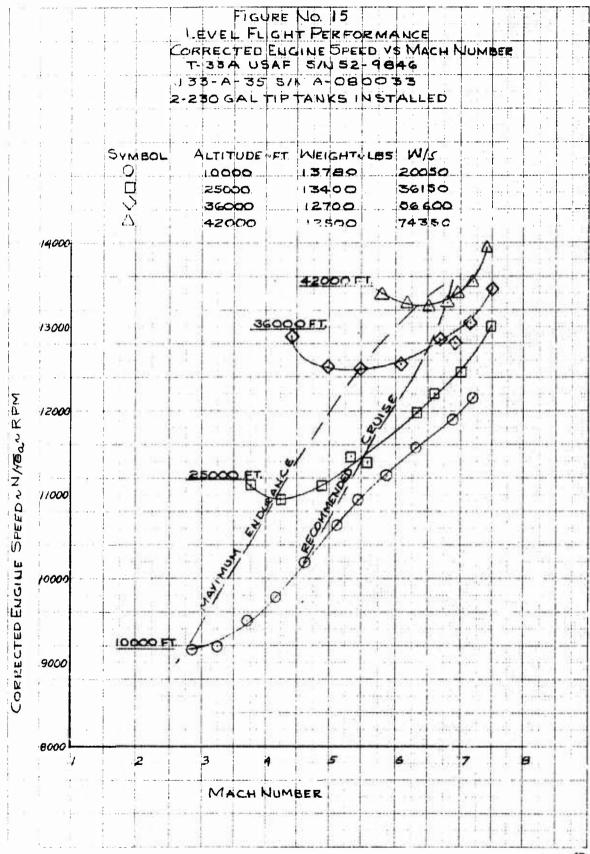


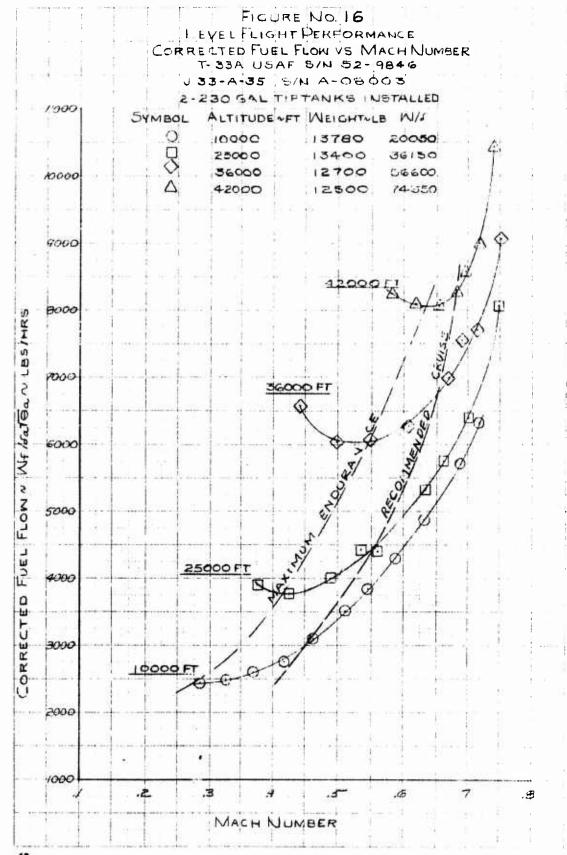


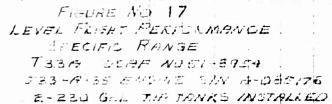




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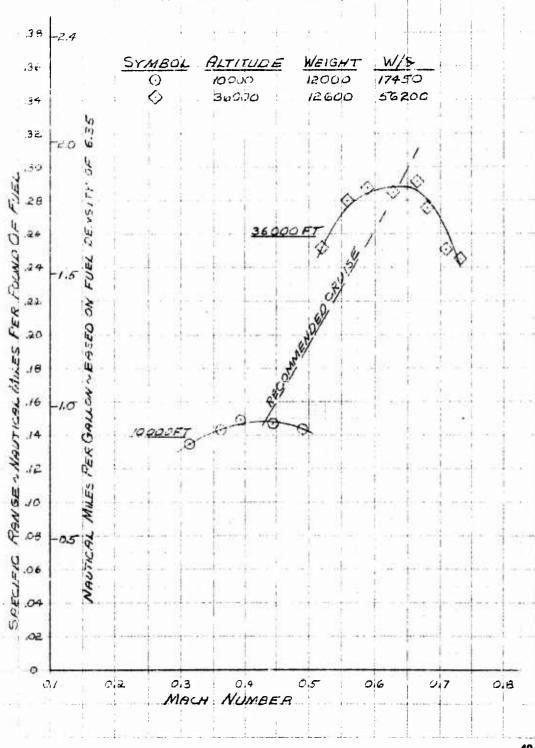
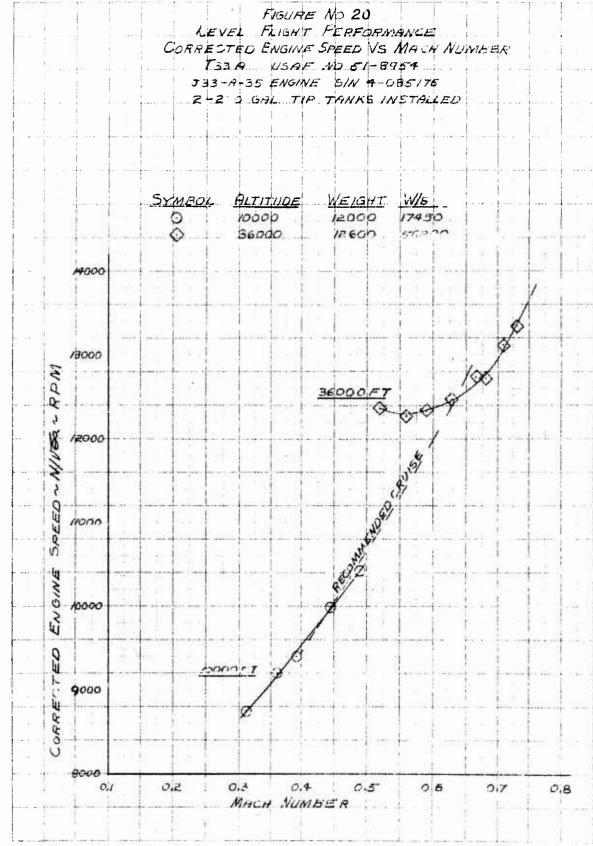
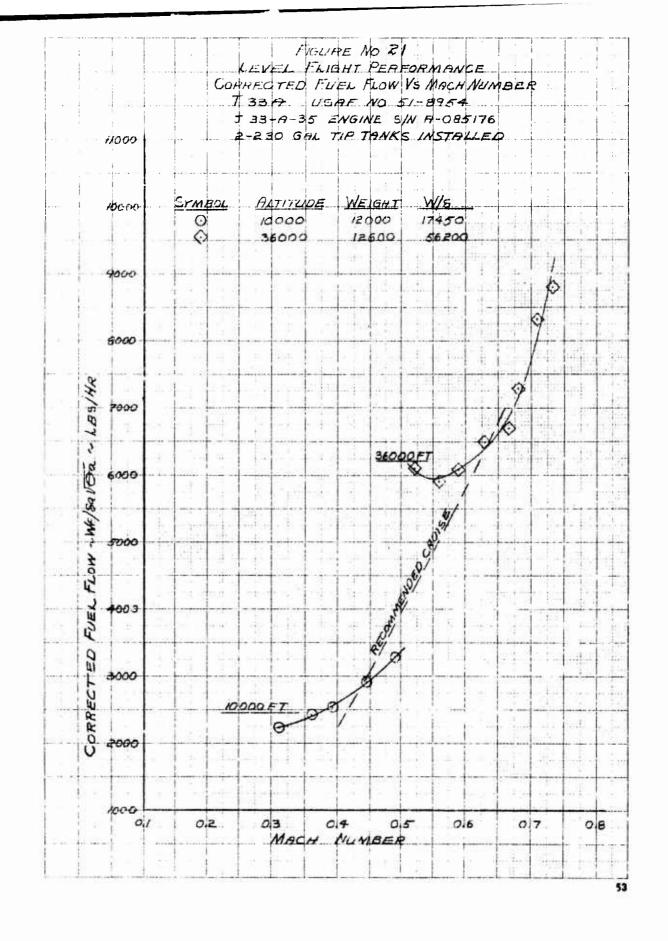
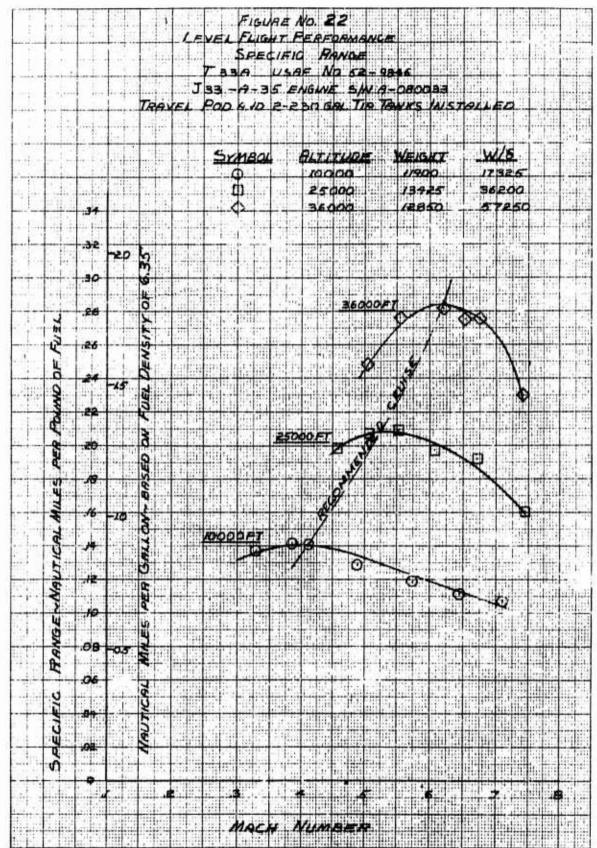


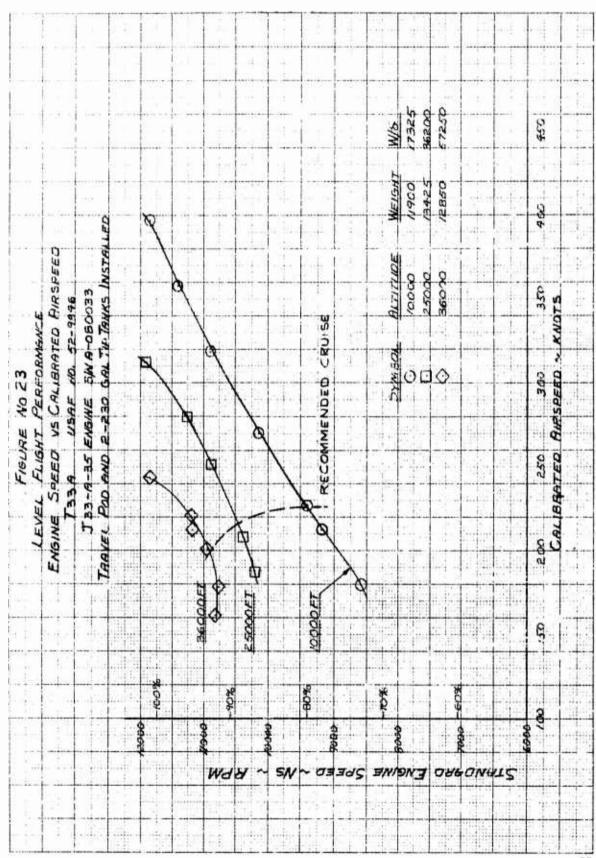
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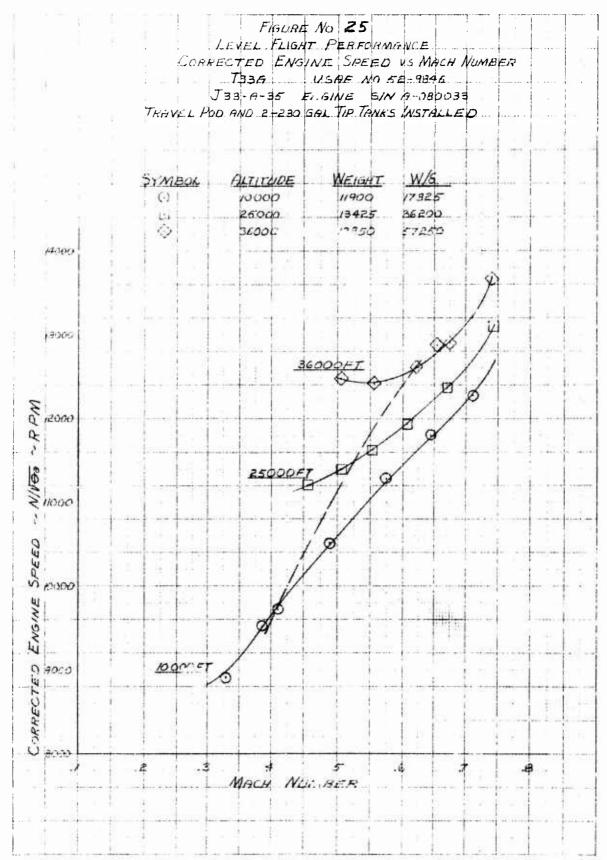






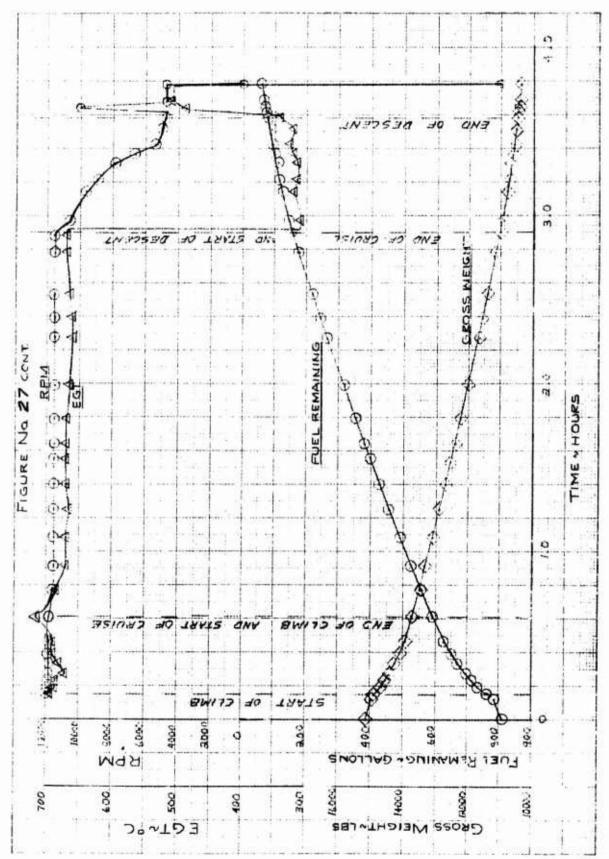


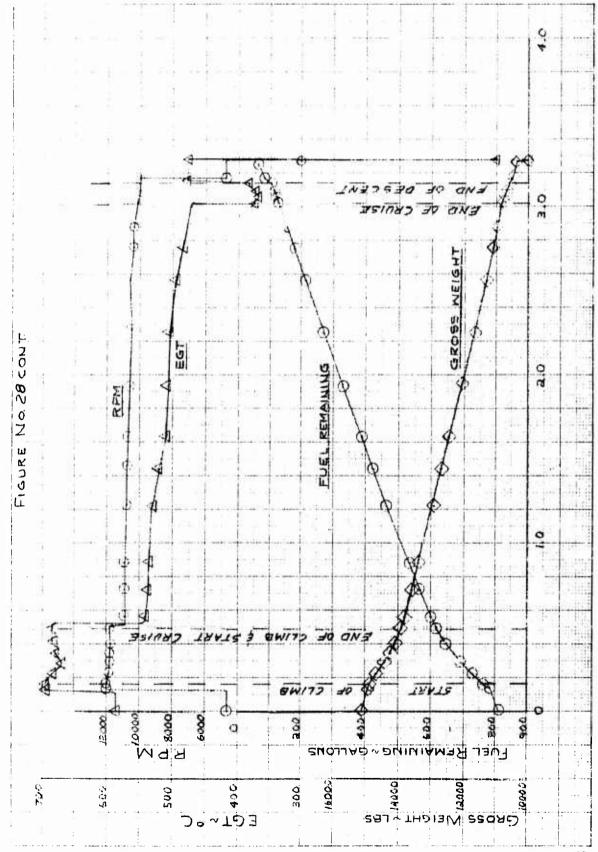
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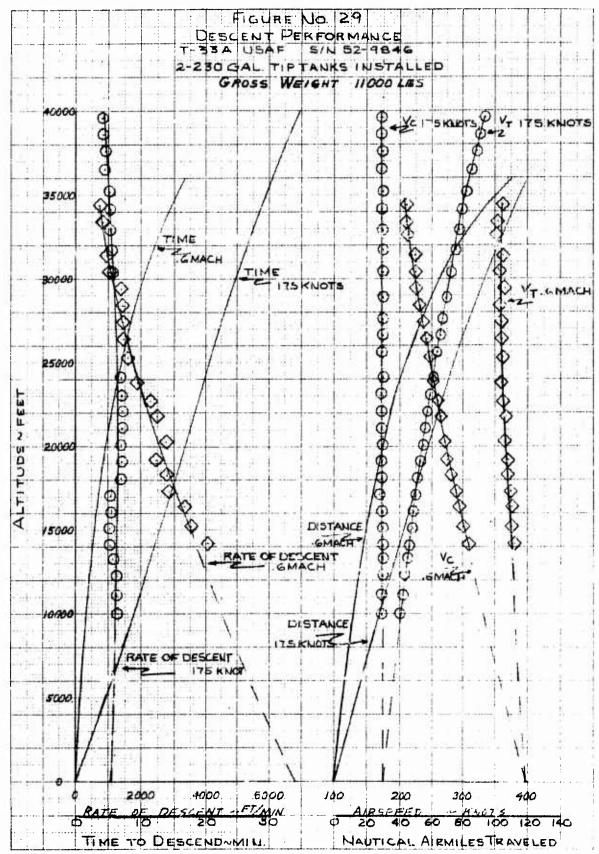


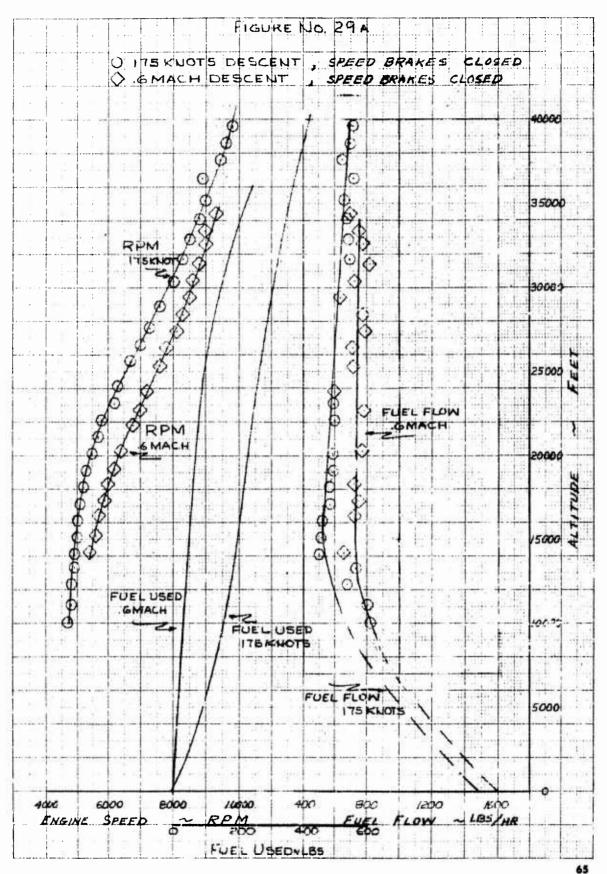
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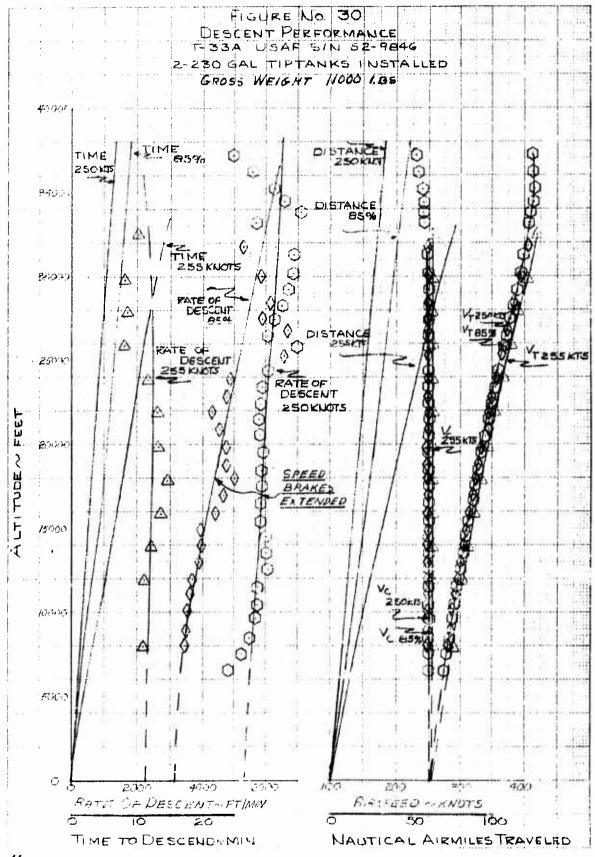
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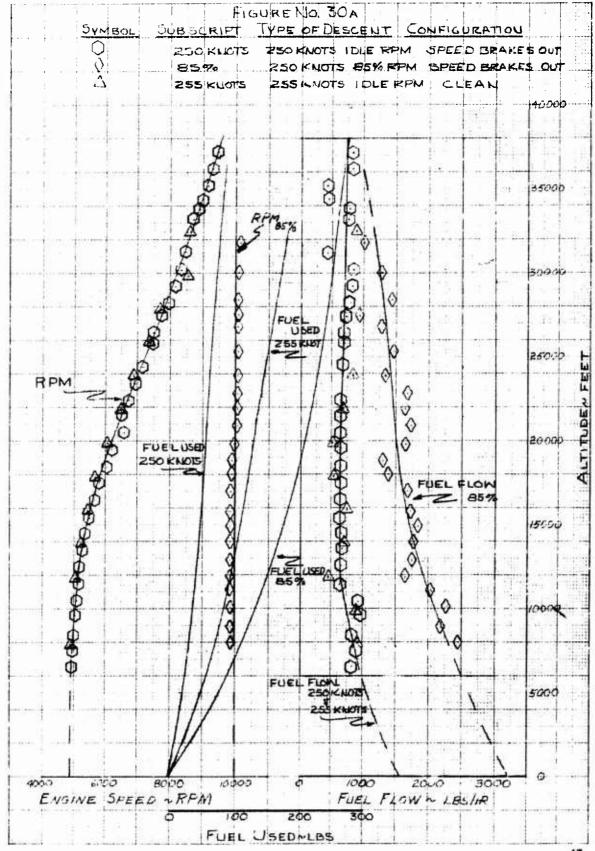


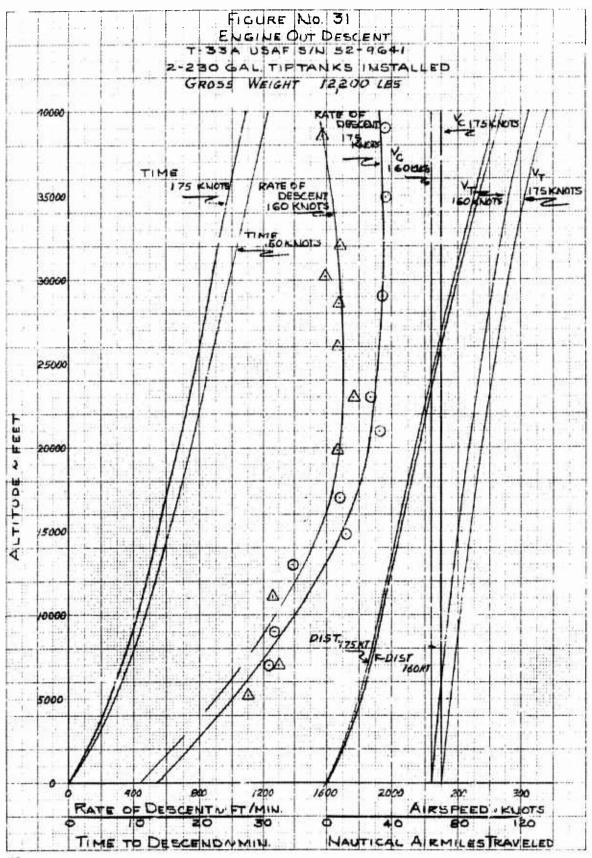






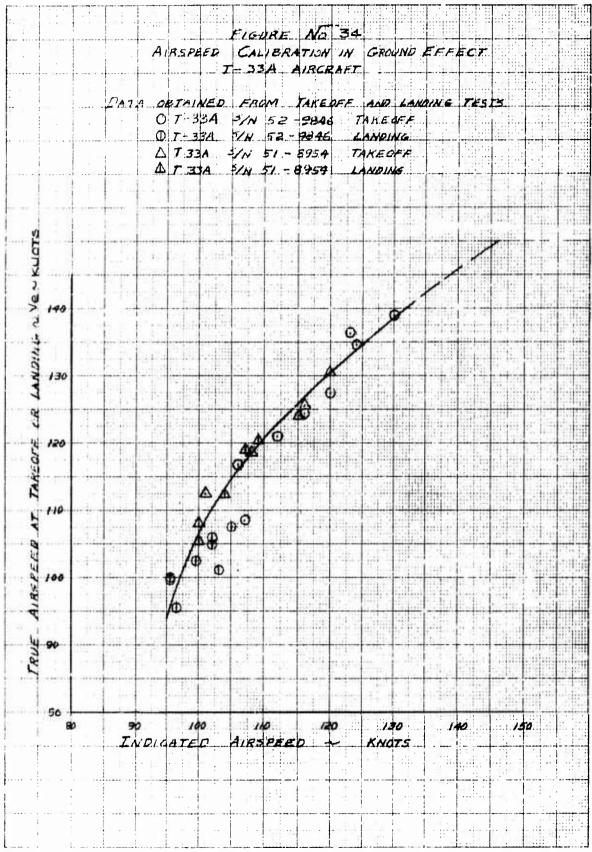


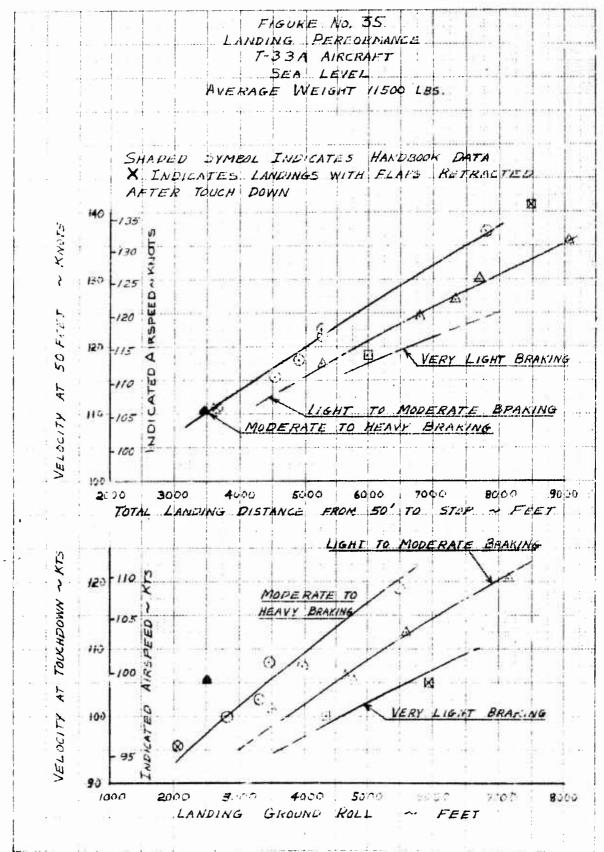




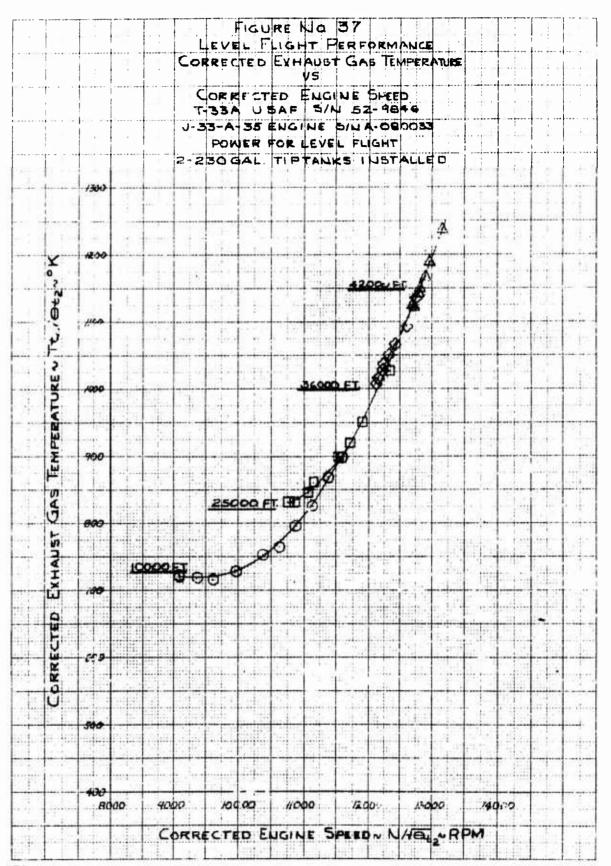
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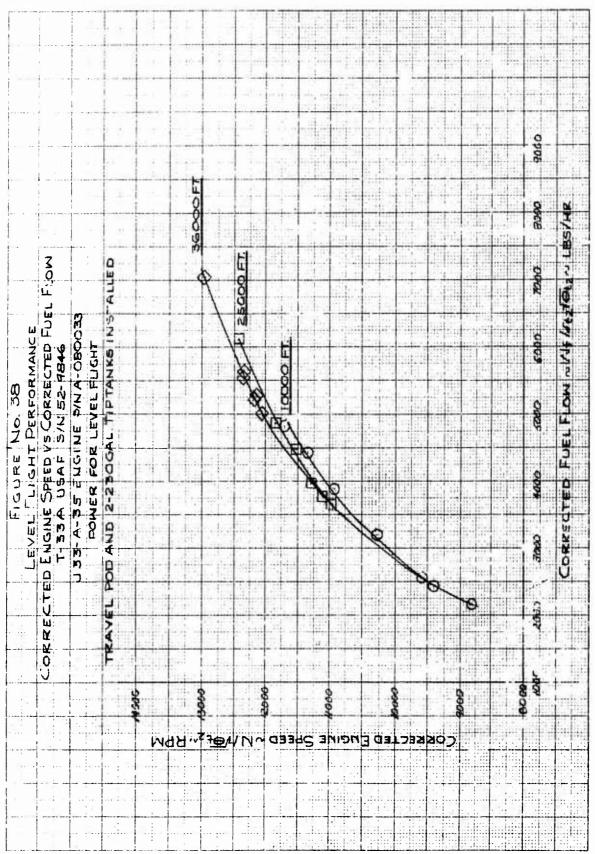
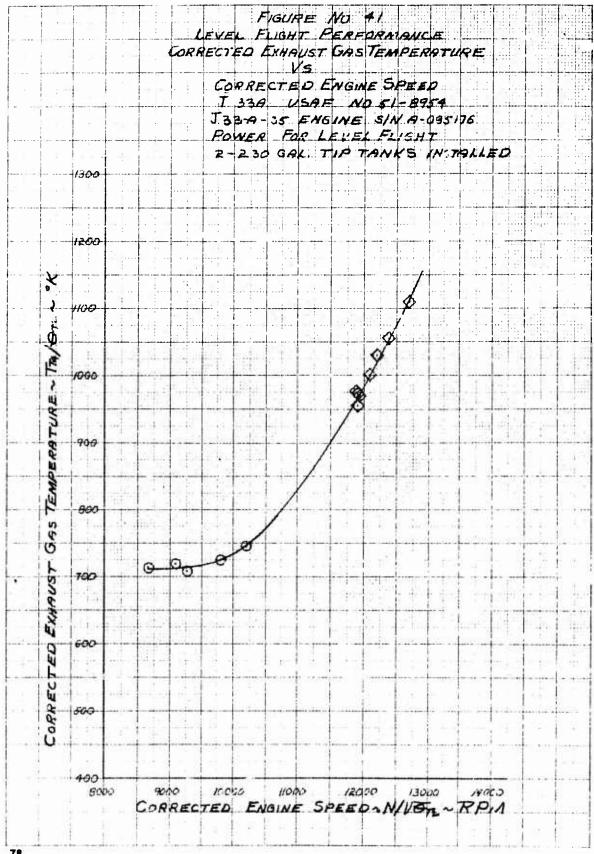


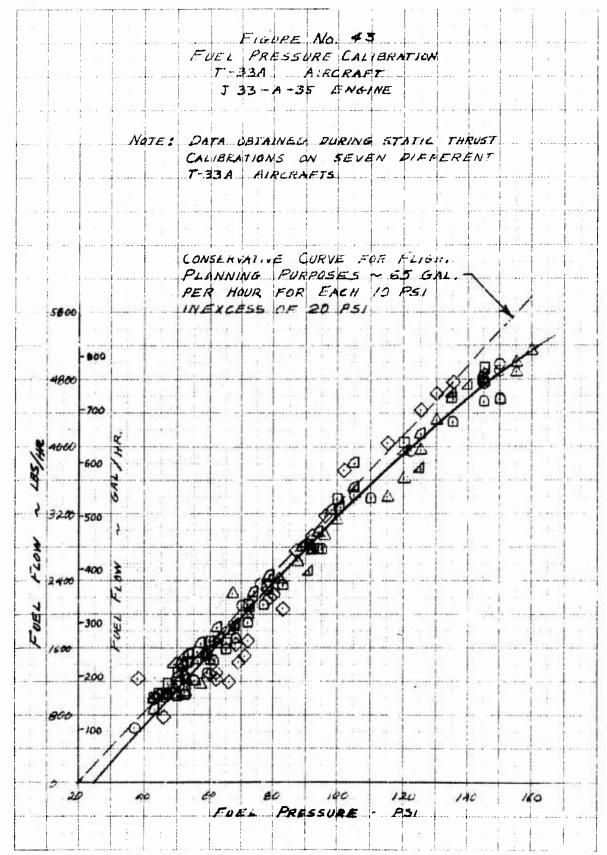
FIGURE No. 39 LEVEL FLIGHT PERFORMANCE CORRECTED EXHAUST GAS TEMPERATURE CORRECTED ENGINE SPEED T33A USAF NO. 52-9846 J.33-A-35 ENGINE SIN A-080033 POWER FOR LEVEL FLIGHT TRAVEL FOD AND 2-230 GAL. TIP TANKS INSTRILED 1300 1200 1100 3600UFT[] 1000 TEMPERATURE ~ 800 600 500 9000 11200 11000 12000 13000 9000 14000 CORRECTED ENGINE SPEED ~ NIVOW ~ PFM

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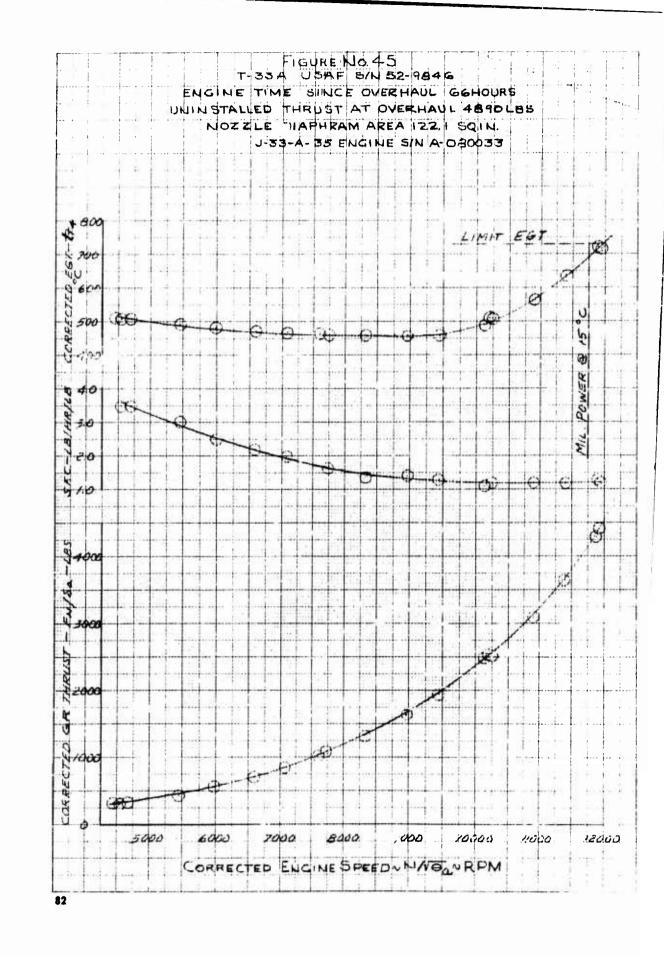


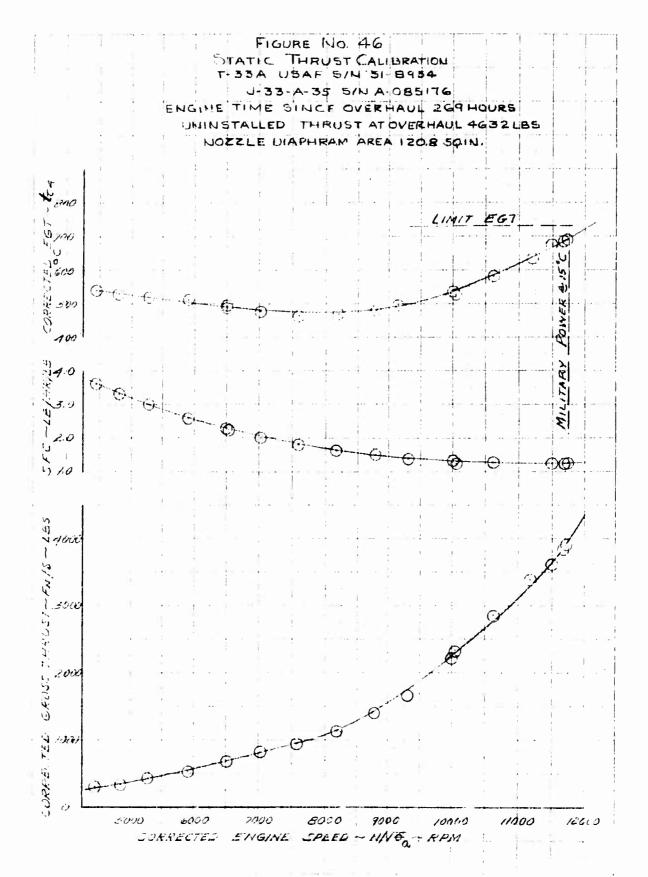
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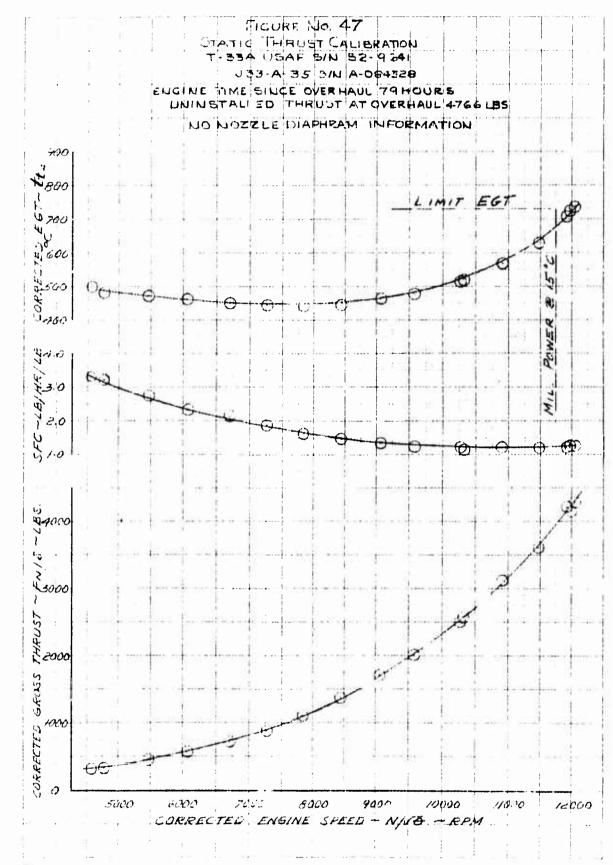
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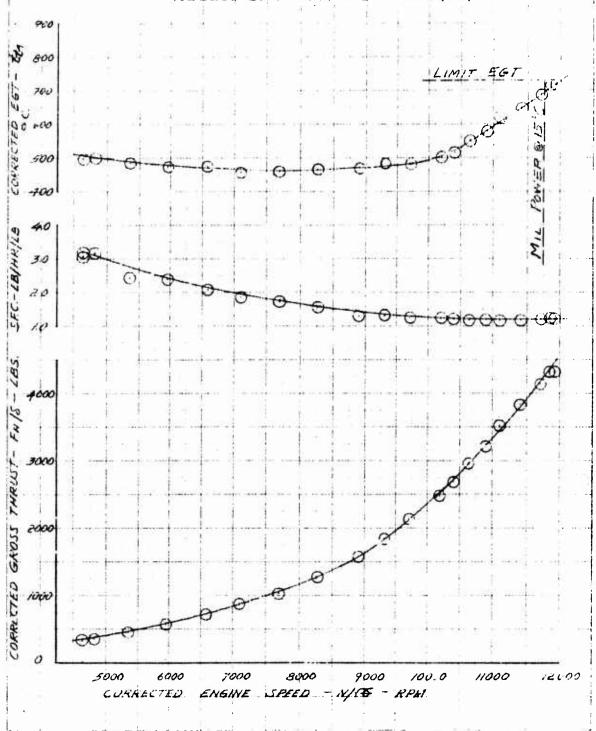


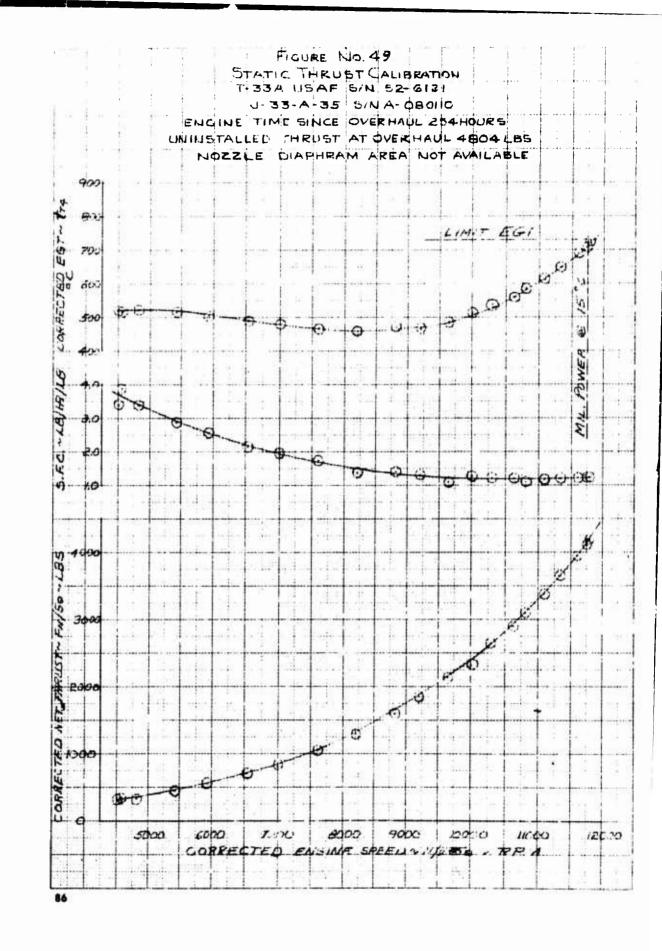




STATIC THRUST CALIBRATION T33A USAF 5/N 53-5541 U-33-A-35 5/N A-079995

ENGINE TIME SINCE OVERHAUL 197HOURS
UNINETALLED THRUST AT CVERHAUL 4683LBS
NOZZLE DIAPHRAM AREA 119.5 5Q IN.





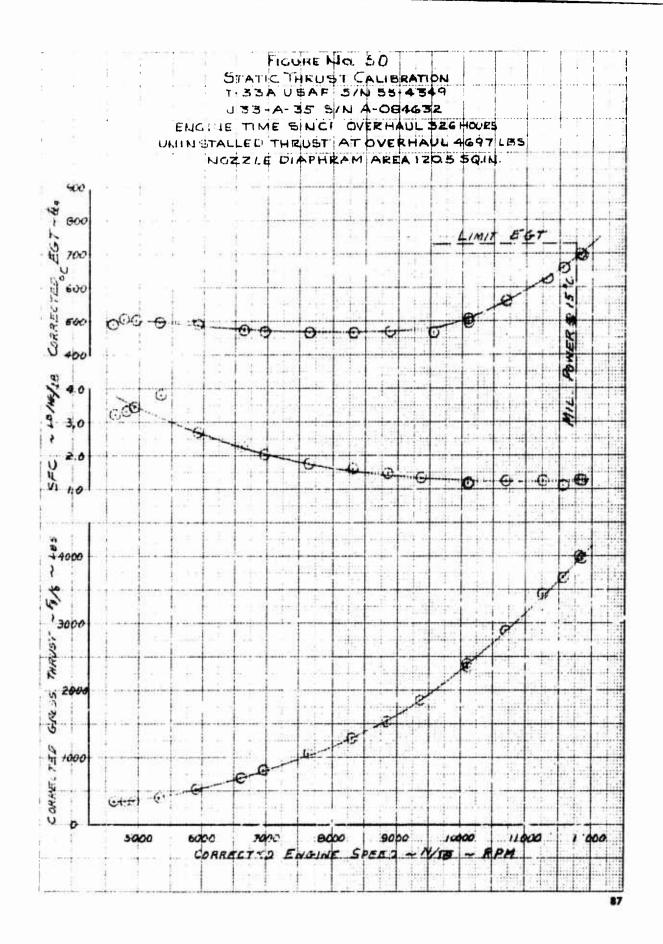


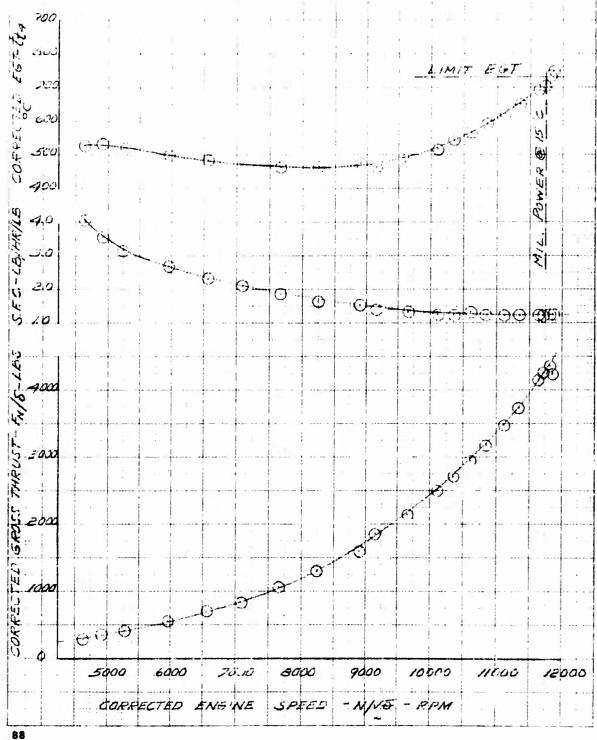
FIGURE NO. 51

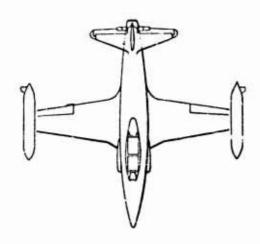
STATIC THRUST CALIBRATION

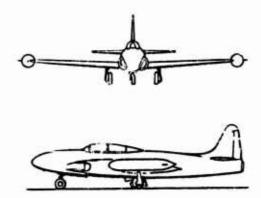
T-33A USAF 3/N 57-0549

USA-35 S/N A-082 939

ENGINE TIME SINCE OVERHAUL TO HOURS
UNINSTALLED THRUST AT OVERHAUL 4927 LES.
NOZZLE DIAPHRAM AREA 122/86 SQIN.







APPENDIX II

aircraft dimensions and design data:

•	23.31. 44.4.		
General:			
Length	37.72 ft	Span, one flap	8.47 ft
Height	11.67 ft	Mean chord	1.81 ft
	37.54 ft	Deflection limit	45 degrees
Span			
Tread	8.75 ft		
		Ailerons:	
Wing:		Total area including	
	004.0 44	trim tabs	17.5 sq ft
Area	234.8 sq ft	Left trim tab area	0.48 sq ft
Span	37.54 ft	Right trim tab acca	0.48 sq ft
Aspect ratio	6.00 with tip tanks	Aueron total travel	±20 degr. es from horizontal
Tager ratio	2.63	Aileron trim tab	
Dined: 2:	+ 3 degrees 49.8 min	trace! from trailing	
Incidence root	+ 1 degree 0 min	edge	±20 degrees from horizontal
***************************************	O degree 30 min	cago	- to notion item mortanita.
Incidence tip		Speed Brakes	
Airfoil section	NASA 65-213, a = 0.5	Speeu Drakes	
MAC	80.6 in	Total area	5.8 sq ft
		Deflection	60 degrees ±3 degrees
Wing Flaps:			or
			45 degrees ±3 degrees
Туре	itبائم		(depends on series of
Area, total	30.7 sq ft		aircraft)

no asymmetric deflection more than 4 degrees

Horizontal Tail

Total area	45.5 sq ft
Span	15.7 ft
Elevator area	
including tabs	8.7 sq ft
Trim tab total area	0.55 sq ft
Spring tab total area	1) 52 sq ft
Elevator deflection	+ 26 degrees
range	—16 degrees

Trim tab deflection range

Symmetrical Section

1. From T. E. elevator	+ 20 degrees 20 minutes
2. From T. E. elevator	-25 degrees up
Spring tab deflection	+ 10 degrees
range	—22 degrees
Airfoil section NASA 65, 2-010	

Vertical Tail

Total area	22.5 sq ft
Rudder area including	
trim tab	5.3 sq ft
Total deflection	±30 degrees
Airfoil section NASA 65, 2-010	
Symmetrical Section	

Operating Limitations

1. LOAD FACTORS

2-230 gal centerline tip tanks	
Symmetrical pullout	Rolling pullous
+7.33g	+ 4.9
4.44	

- 3.00g

No tip tanks

Rolling pullout	Symmetrical pullout
+ 5.33g	+ 8.00g
	-3 00e

2. Maximum Speeds

With or without 2-230 gallon centerline tip tanks and/or travel pod.

505 knots IAS or Mach 0.80 whichever is lower.

3. Additional Limitations

No intentional inverted spins No intentional erect spin with gear and flaps down No intentional erect spins with tip tanks removed or with tip tanks installed and containing fuel.

Rate of roll limit — 158 degrees per second with 2-230 gallon centerline tip tanks installed.

4. Landing Gear

Operation and down and lookes - 195 kts

5. Flaps

45 degrees down - 175 kts

 C. G. limits +23.8 percent to +32.0 percent MAC with tip tanks installed +23.0 percent to +32.0 percent MAC without tip tanks.

E flight control system

Longitudinal control is provided by the elevator which is powered by direct linkages to the control stick in each cockpit. The elevator is divided into two sections, one on each side of the rudder, and is interconnected by a bar linkage. Spring tabs on each side of the elevator are utilized to reduce the longitudinal stick forces. Trim tabs on each elevator section are electrically operated. The total elevator deflection available is 26 degrees up and 16 degrees down from neutral.

Lateral control is provided by hydraulic boosted ailerons. The boost system reduces the stick forces required by 1/15 that utilizing the Manual System. Manual operation of the ailerons is available in case of a malfunction of the hydraulic system. The aileron trim system incorporates an electrically actuated tab on the left aileron and a small ground adjustable tab on the right aileron. Total aileron deflection is \pm 20 degrees from he neutral position.

A conventional rudder is utilized and is powered by direct linkages to the rudder pedals in each cockpit. The rudder trim tab is ground adjustable only. Total rudder deflection is \pm 30 degrees from the neutral position.

The wing flaps are of a split design and are actuated by two electric motors that are mechanically interconnected by a flexible shaft. This feature pro-

vides for flap operation in case one motor fails; however, this unsymmetrical flap deflection causes the aircraft to roll toward the flap with the failed motor.

Two speed brakes, located beneath the rear cockpit, are hydraulically operated. The total deflection available is either 45 degrees or 60 degrees depending on the series of aircraft. The majority of aircraft in the inventory have two position speed brakes, i.e., either opened or closed. Some late model aircraft have continuously variable control allowing braking to be adjusted between full opened and full closed.

I fuel system

The fuel system consists of a fuselage tank, four wing tanks and two external tip tanks. All wing and tip tanks feed into the fuselage tank which supplies fuel to the engine. The fuselage tank, main wing tanks, and leading edge tanks all incorporate a boost pump to transfer fuel under pressure. The tip tanks utilize engine air to force feed fuel into the fuselage tank. The sequence in which fuel is burned is manually controlled by the pilot by turning the boost pumps and/or pressurization on or off. In case of electrical failure the fuel from the fuselage tank and tip tanks are available for engine operation. Reference page 19.

E power plant operation

The T-33A aircraft is powered by a J33-A-35 turbojet engine which is manufactured by the Allison Division of the General Motors Corporation. The engine is rated at 4600 pounds at military power (100 percent rpm). When installed in the T-33A this value is reduced by approximately 800 pounds for static conditions. Military power is rated at 11,759 rpm (100 percent) and normal rates power is 11,280 rpm (96 percent).

The engine utilizes centrifugal compression and has a single stage impeller which produces a compression ratio of 4.5 to 1. The compressor and auxiliary equipment is driven by a single stage turbine wheel.

weight and balance

Basic weight including 2-230 gallon tip	
tanks	9637 lhs
Two pilots	430
821 gallons of fuel (at 6.35 lbs/gal)	5213
Engine start weight	15,280
Center of gravity at engine start is 28	.8 percent
MAC and 25.2 percent MAC when empt	v.

■ Instrumentation

The test data was recorded by use of a photo panel recorder installed in the nose compartment. Instrumentation used during the program is listed below.

Photo Panel Recorder:

Airspeed indicator
Altimeter
Free air temperature indicator
Tachometer
Fuel remaining counter
Stop watch

Cockpit Instruments:

Airspeed indicator
Altimeter
Tachometer
Free air temperature indicator
Fuel remaining counter
Exhaust gas temperature indicator

ASTIA DOCUMENT NO. AD

Air Force Flight Test Center USAF Experimental Flight Test Pilot School Edwards Air Force Base, California

T-33A Performance Evoluation. By W. G. Schweikhard and T. P. Stefford, Captain, USAF. May 1961. 91 Pages. (AFFTC-TR-61-22)

The purpose of this performance test was to evaluate the performance of a representative T.33A aircraft with an average thrust engine and to determine the cause for the variation in performance between aircraft. To this end, the most regresseding, instrumented T.33A possessed by the USAE Experimental High Test Plant School was selected. For comparison perpense additional tests were performed on an electraft having a law thrust engine. With a few exceptions the set and Thinh Manual performance actes compare towardly for the representative performance and the Flight Manual performance is to 24 percent, while the descent data examined is pessimistic by approximative 75 percent. The

ASTIA DOCUMENT NO. AD

Air Force Flight Test Conter

USAF Experimental Flight Test Pilot School Edwards Air Forc - Base, California

T. P. Stoffermance Evolvation. By W. G. Schwickhard and T. P. Stofferd, Captain, USAF, May 1961. 91 Pages. (APPTC-19-61-22)

The curpose of this performence has twos to exclusive the performence of a representative I-33A arcroit with an average thrust engine and to determine the cause of the variation in performance between aircroit. To this ending the use of Experimental Flight fast Pilot School was selected. For compenian purposes additional tests were performed on an aircroit having a low thrust engine. With a few exceptions the test and flight Kannal performed and exceptions the test and flight Kannal performance after compare favorably for the representative aircroft lessed. The Flight Manual bake-off data is aptimistic by 16 to 24 percent, while the descent data examined is pessimistic by approximately 75 percent. The

ASTIA DOCUMENT NO. AD

USAF Experimental Flight Test Pilot School Edwards Air Force Base, California Air Forca Flight Test Center

T.33A Performance Evaluation. By W. G. Schweikhard and T. P. Staffors', Captain, USAF. May 1961. 31 Pages. (AFFIC-TR-6)

The purpose of this parformance test was to evaluate the performance of a representative T. 3A aircraft with on a crope thrust regime and to determ no the cause for the variation in performance between a read. To this end, the most representative, instrumented T. 3A possessed by the USAE Experimental Flight Test Phil: School was selected, the companion purposes add ional tests were performed on an aircraft having a low thrust angine. With a few exceptions the test and flight Manual performed tests compants (everably for the representative aircraft tested. The Flight Manual toke-off data is optimistic by 16 to 24 percent, while the descent data examined is pessimistic by approximately 75 percent. The

ASTIA DOCUMENT NC. AD

Air Force Flight Test Center USAF Experimental F-ght Test Filot School Edwards Air Force Bose, California

T.32A Performance Evaluation. By W. G. Schweithard and T. P. Stafford, Ceptain, USAF. May 196" - 91 Pages. (AFFIC-TR-61-22)

The purpose of this performance test was to evaluate the performance of a speciantaries T-33A aircreft with an average thrust engine and to determine the cause for the avriation in performance between sirrors. To this and, the was representative extrumented T-23A possessed by the USAE Experimental Fugli Test PC-3. School was selected, for comparion purposes a citizonal tests were performed on an aircraft having a live thrust engine. With a few exceptions the test one Flight Monuel performance date compare foverably for the representative aircreft sessed. The Flight Manuel Index of the representative minit by 16 to 24 percent, while the descent date aximinate is pestimistic by suproxit and y 6 percent. The

Flight Manual cruise and climb performance compares favorably at low obitives, but is slightly optimistic at high altitudes. Insufficient descent and lending data is resented in the Flight Manual.

The greatest cause of thrust variation is not attributed to the deterioration of the engine with service life, but rather, to the broad thrust limits allowed after overhoul of the angine and to variations of trim om in flight. Low exhaust gas temper thres (below 685 degrees. C) may indicate a low thrus engine, however, positive correlation of this point was not established.

As a result of the qualificative investigation, it is recommended that the sideslip restrictions for the aircraft with travel pad installed.

Flight Manual cruise and climb performance compares favorably at low elitudes, but is slightly optimistic at high altitudes. Insuf-client descent and landing deta is presented in the Flight Manual.

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As a result of the qualitative investigation, it is recommended that the sideslip restrictions for the aircraft with travel pod installed be the same as for the aircraft with the ranks insections.

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The greatest cause of threat variation is not attributed to the deterioration of the engine with service life, but rither, to the broad threat limits allowed cities overhead of the engine and to variations of trim room in flight, Low exhaust gas temperature (below 685 degrees C) may indicate a low threat engine, however, positive correction of this point was not established.

As a result of the questions for the aircraft with travel ped installed be the same as for the aircraft with hip tanks installed.

Flight Manual cruise and climb performance compares fovorably at low altitudes, but it slightly aprimitic at high altitudes. Insufficient decent and lending data is presented in the Flight Manual.

The greatest cause of thrust variation is not attributed to the deterioration of the engine with service IIF, but rather, to the bread thrust limits allowed after eventual of the engine and to variations of trim ram in flight Low exhaust gas temperatures (below 645 degrees C) may indicate a low thrust engine; however, positive correlation of this point was not extra inhed.

As a result of the queri-critical investigation, it is recommended that the sidealip sestrictions for the sizeraft with travel pod installed be the same as for the aircraft with travel pod installed.

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Air Force Flight Test Center

USAF Experimental Flight Test Pilet School Edwards Air Force Base, California

1-33A Performance Evaluation, By W. G. Schweikherd and T. P. Stufford, Captain, USAF, May 1961, 91 Pages. (AFFTC-TR-61-22)

The purpose of this performance test was to evaluate the performance of a representative 1-33A district with an extrage theust segin, and to chemical the cause for the vericion in performance between aircroft. To this and, the nost representative, instrumented 1-33A pessessed by the UsAE Experimental Flight Test Plat School was selected. For comparison purposes additional tests were performed on an aircraft having a low threst engine. With a few exceptions the test and Flight Menual performance data campore forwards the test and Flight Menual performance data campore forwards the test and Flight Menual performance data campore forwards the test and Flight Menual performance is to 34 percent, while the descent data as amined is pessimistic by oppreximately? 35 percent. The

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Air Force Flight Test Center

USAF Experimental Flight Test Pilot School Edwards Air Fo. ** Bose, California

T.33A Performance Evaluation. By W. G. Schweikhard and T. P. Suefferd, Captain, USAF. May 1961. 93 P. yes (Apric 19-61-22)

The purpose of this performance test was to a reduct the performance of a representative T.3.4 sirrett with an average thrust engine and to determ. a the close the variation in performance between aircreft. To this end, count represe testive, instrumented T.3.4 possessed by the U.S.F. Experimented Fight Test Filet School was selected, for comparison purposes additional tests were performed on an aircreft having a low thrust engine. With a few exceptions the test and flight Mc.vuol performence data compare favorably for the representative aircreft tested. The Flight Manual take-off data is opi-missic by 16 to 24 percent, while the descent data examined is pessimistic by opproximately 73 percent. The

ASTIA DOCUMENT NO. AD

Air Force Fight Test Center

USAF Experimental Flight Test Pilot School Edwards Air Farce Base, California

1.23.A Porformance Evolution. By W. G. Schweibhard and T. P. Stuffford, Captain, USAF. May 1961. 91 Poges. (AFFIC-TR-51-22)

The purpose of this performance to 1 was to evaluate the performance of a representative - 33.4 accord with on everage intrust engine and to determine the cause for the variation in performance between circuit. To this enc. the cree representative, instrumented 1.33.4 possessed by the USAE Experimented Flight Test I for School was selected. For comparison purposes actificiant tests were performed on an aircraft having a low thrust angine. With a few exceptions the rest and flight Manual performed edite compare favorably for the representative eigent tested. The flight Manual these-off data is optimistic by 16 to 24 percent, while the descent data axamined is assimistic by opproximately 73 percent. The

ASTIA DOCUMENT NO. AD

USAF Experimental Flight Test Pilot School Air Force Flight Tet' Center

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T.33A Performance Evaluation, By W. 3. schweithard and T. P. Sorffard, Captain, USAF. May 13-1, 91 Pages. (AFFTC-TP-61-22)

The purpose of this performance is a was to eventuate the performance of a representative T-33A aircreft with an everage thrust engine and to de ermine the ceuse for the varieties in performance between aircreft. To this each the USA figure-install Fight Test vice School wer selected, for comparison purpose additional tests were performed on an aircreft having a low thrust engine. Vith a few exceptions the test and Fight Menual performed each compare favorably for the representative aircreft sested. The Fight Menual taxe-off data is optimistic by 16 to 24 percent, whill the descent data examined is possimistic by approximately 75 percent. The

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Flight Manual cruiss and climb performance compares favorably at low altitudes, but is slightly applicative at high altitudes. In efficient descent and landing data is presented in the Fight Manual.

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As a result of the qualifier we investigation, it is recommended that the sadalip restrictions for the aircraft with travel pod installed be the same as for the aircraft with tip tanks installed.

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As a result of the qualitative investigation, it is recommended that the sidealip restrictions for the sicraff with travel pod installed be the same as for the sicraff with tip tanks installed.

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The greatest cause of threat variation is not attributed to the deterioration of the angine with service life, but rather, to the bread threat limits allowed after overhous of the angine and to variations of trim rpm in flight. Low schapes gas temperatures (below 485 degrees C) may indicate a low threat angine; however, positive constants of this point was not established.

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